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Honeycutt

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(54) **MOBILE ACCESS UNIT AND CAGE**

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 9 days.

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Related U.S. Application Data

(60) Continuation of application No. 14/336,579, filed on Jul. 21, 2014, now Pat. No. 9,169,693, which is a division of application No. 12/837,480, filed on Jul. 15, 2010, now abandoned.

(60) Provisional application No. 61/244,016, filed on Sep. 18, 2009.

(51) **Int. Cl.**

E06C 5/00 (2006.01)
B65G 69/22 (2006.01)
E06C 5/02 (2006.01)
E06C 7/04 (2006.01)
E06C 5/20 (2006.01)
E06C 7/42 (2006.01)

(Continued)

(52) **U.S. Cl.**

CPC **B65G 69/22** (2013.01); **E06C 5/02** (2013.01); **E06C 1/39** (2013.01); **E06C 5/04** (2013.01); **E06C 5/20** (2013.01); **E06C 7/04** (2013.01); **E06C 7/42** (2013.01)

(58) **Field of Classification Search**

CPC B62B 3/12; B62B 1/002; B62B 2301/02; B62B 1/12; B62B 3/1492; B62B 3/1496; B62B 5/0466; E06C 1/39; E06C 1/397; E06C 7/42; E06C 7/00; E06C 5/36; E06C 5/04; E06C 5/02; E06C 5/00; E06C 5/20; E06C 7/04; B60P 1/025; B60P 1/027
USPC 182/101, 102, 113, 130-132, 141, 115
See application file for complete search history.

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Primary Examiner — Daniel P Cahn

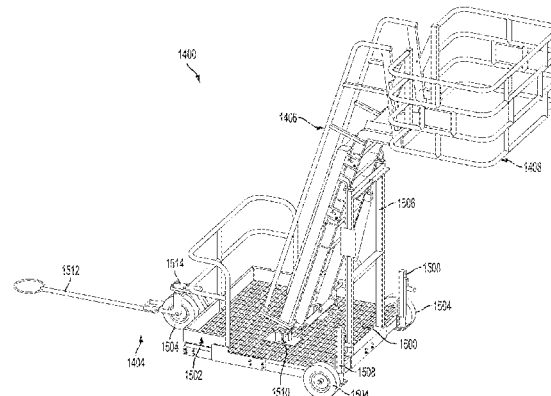
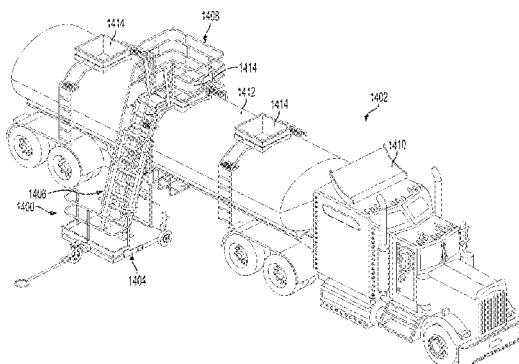
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(57)

ABSTRACT

Fall restraint equipment comprising a mobile access unit having a mobile platform portion, a ladder portion, and a cage portion. The components of the fall restraint equipment are formed from butterflying, lasering, cutting, bending, and/or stamping continuous pieces of tubular and sheet metal. The components of the mobile access unit are modular and include adapters of varying height that cause the mobile access unit to exhibit varying height. Also, the mobile access unit is adaptable so that it can roll in a first direction of orientation of the ladder or a second direction perpendicular to the first direction.

27 Claims, 37 Drawing Sheets



- (51) **Int. Cl.**
E06C 5/04 (2006.01)
E06C 1/39 (2006.01)
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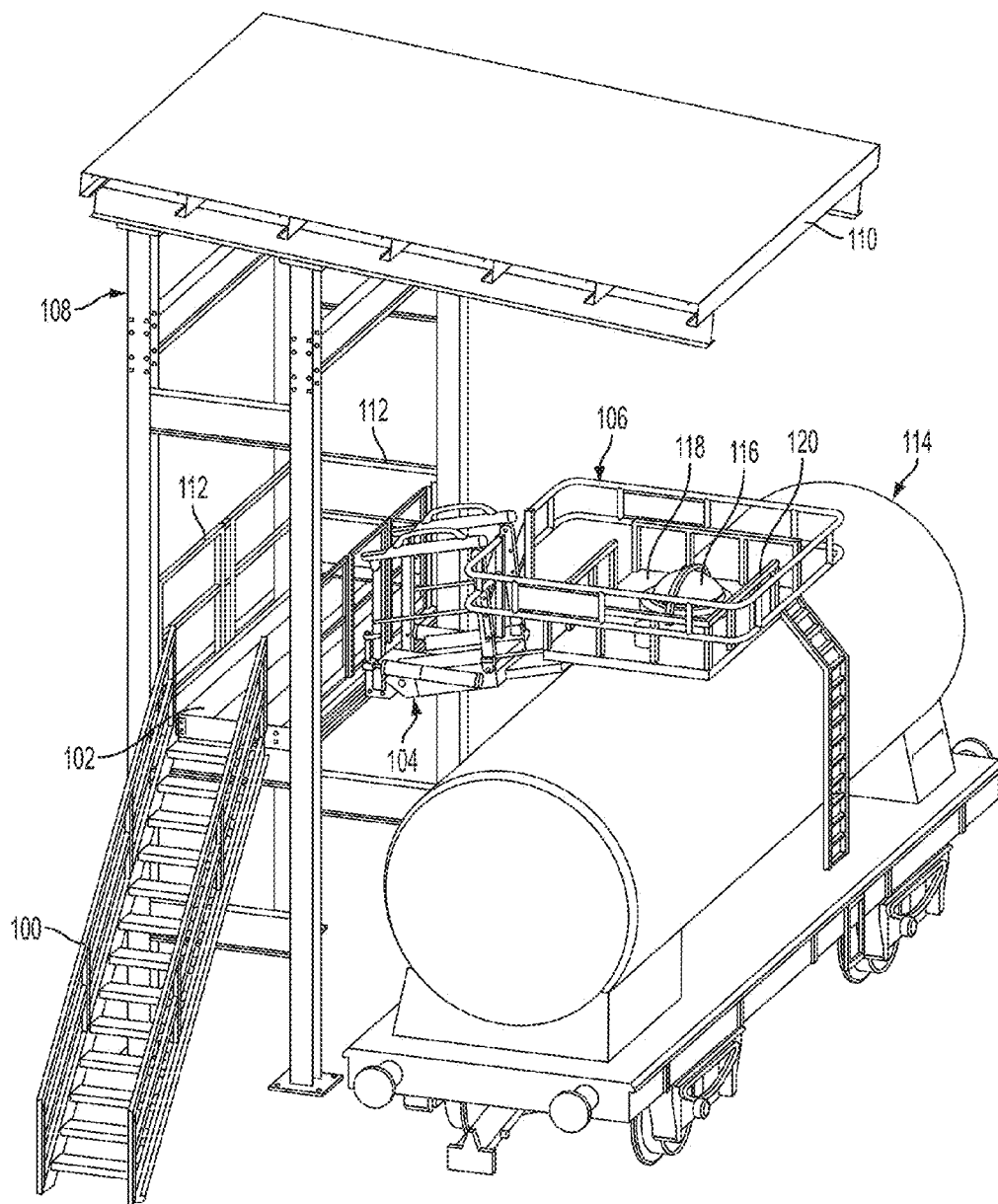


FIG. 1

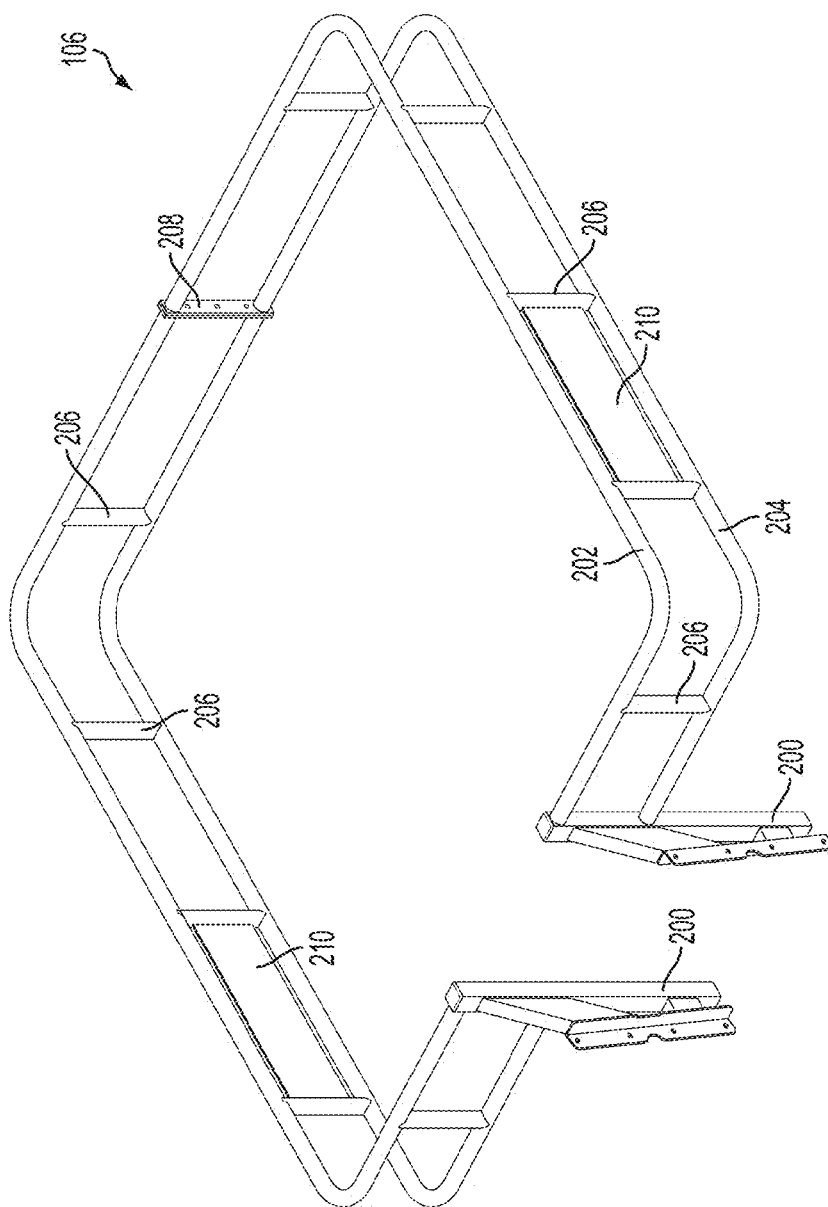
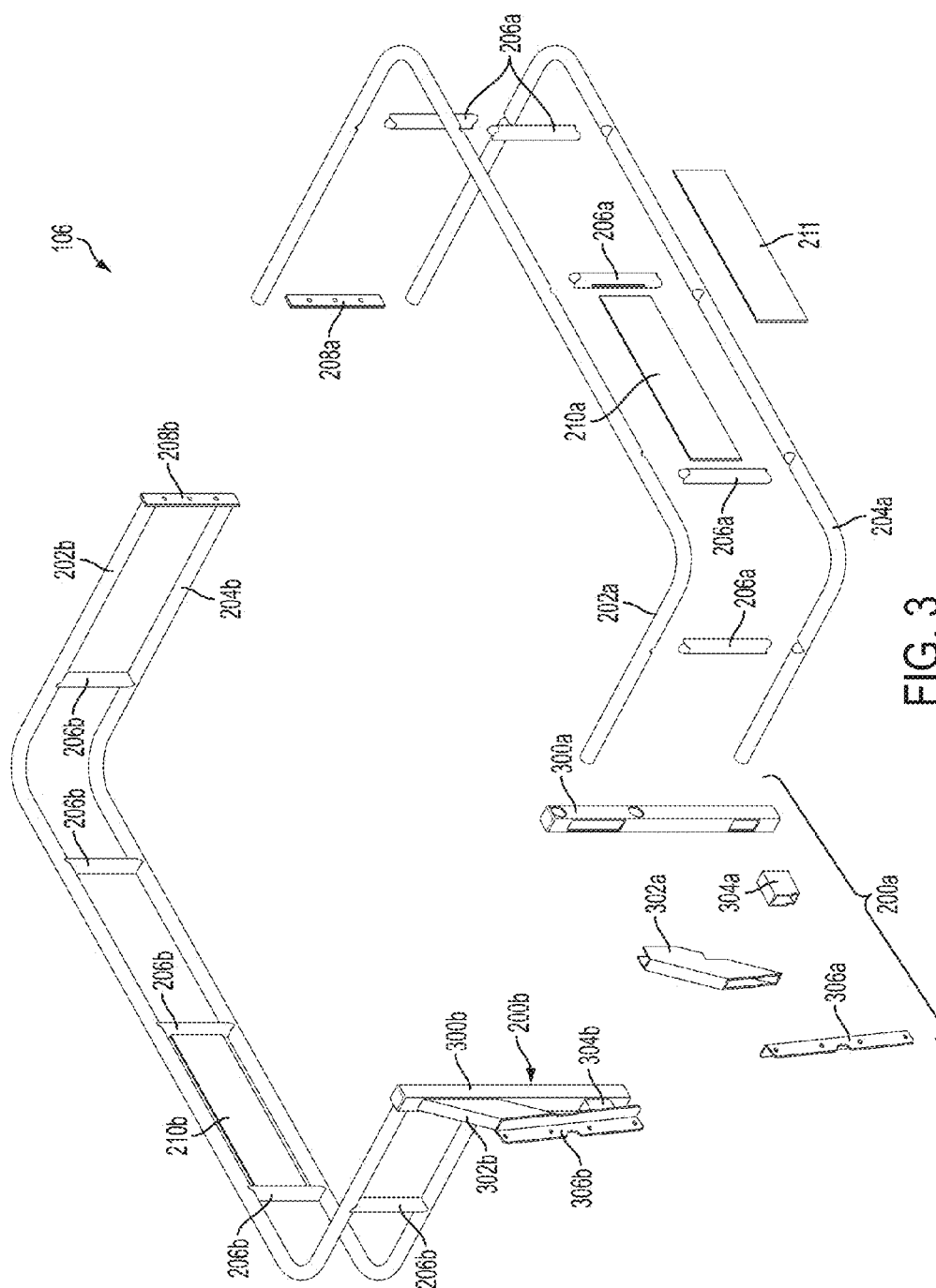


FIG. 2



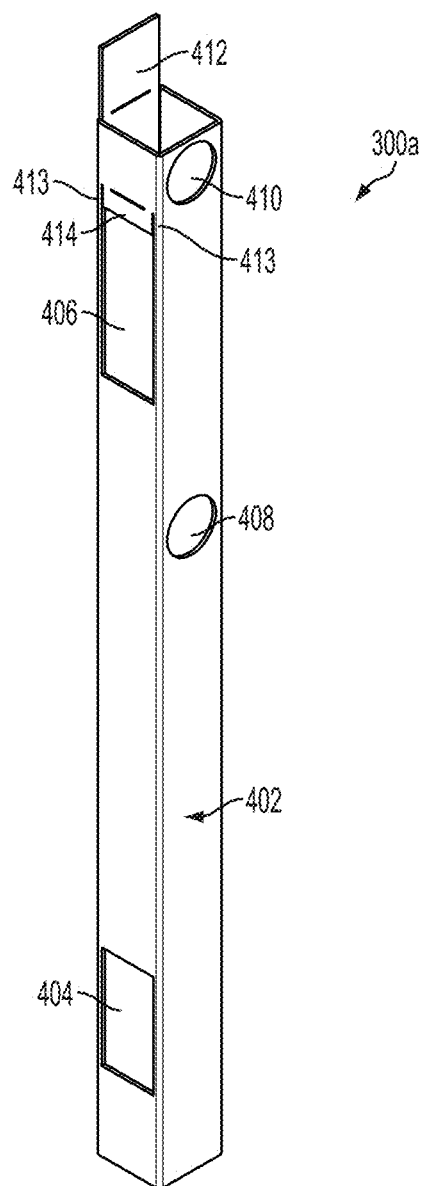


FIG. 4

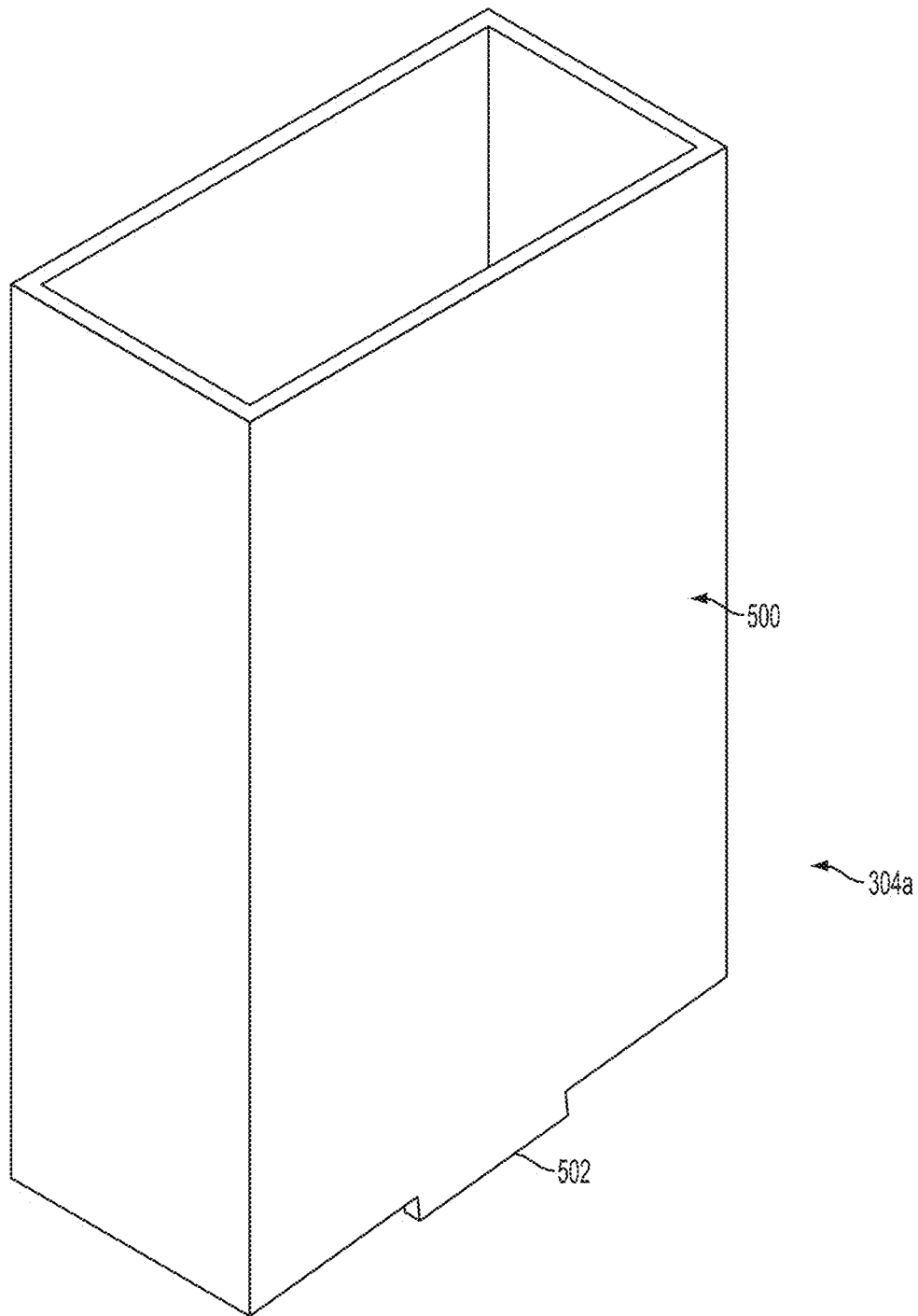


FIG. 5

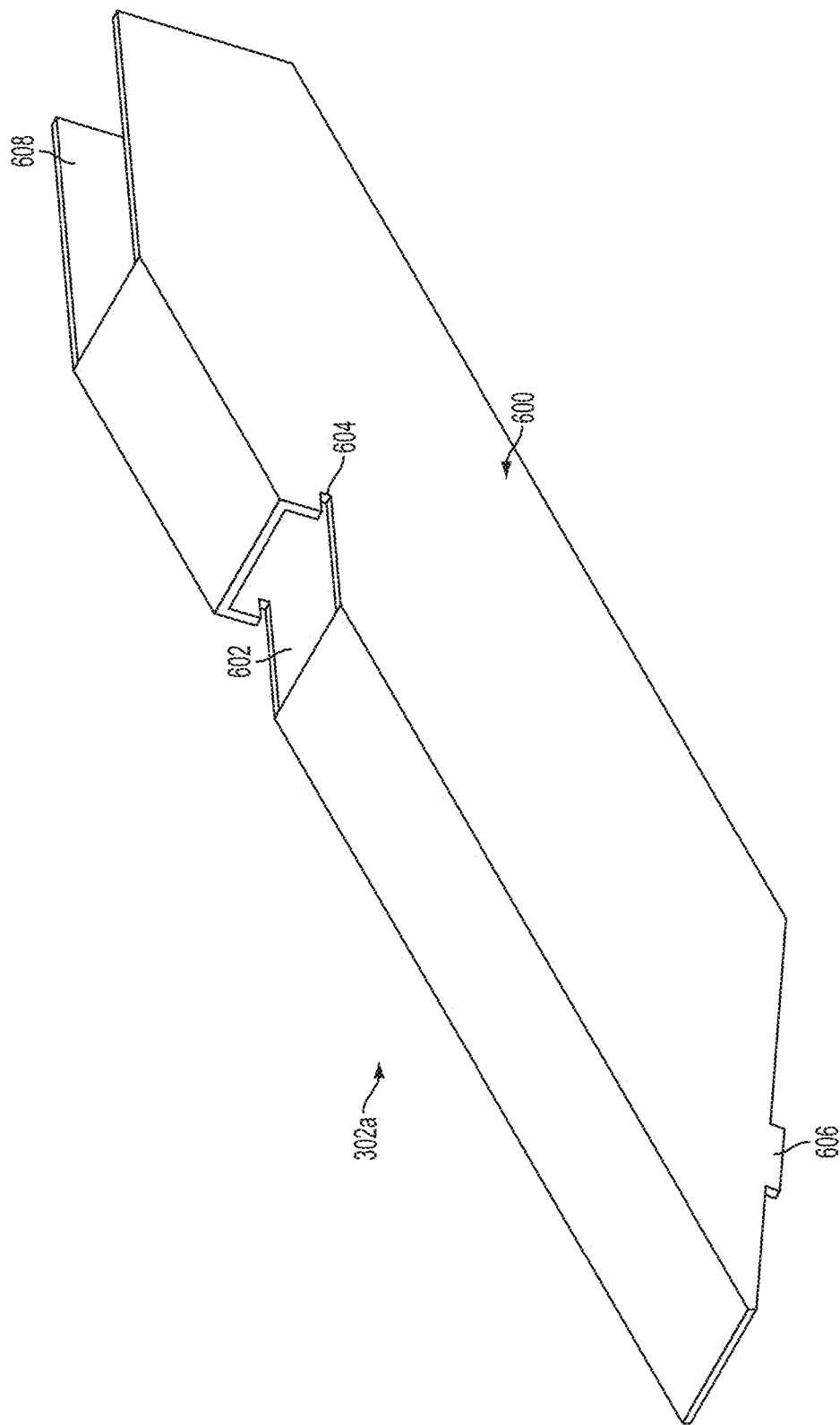
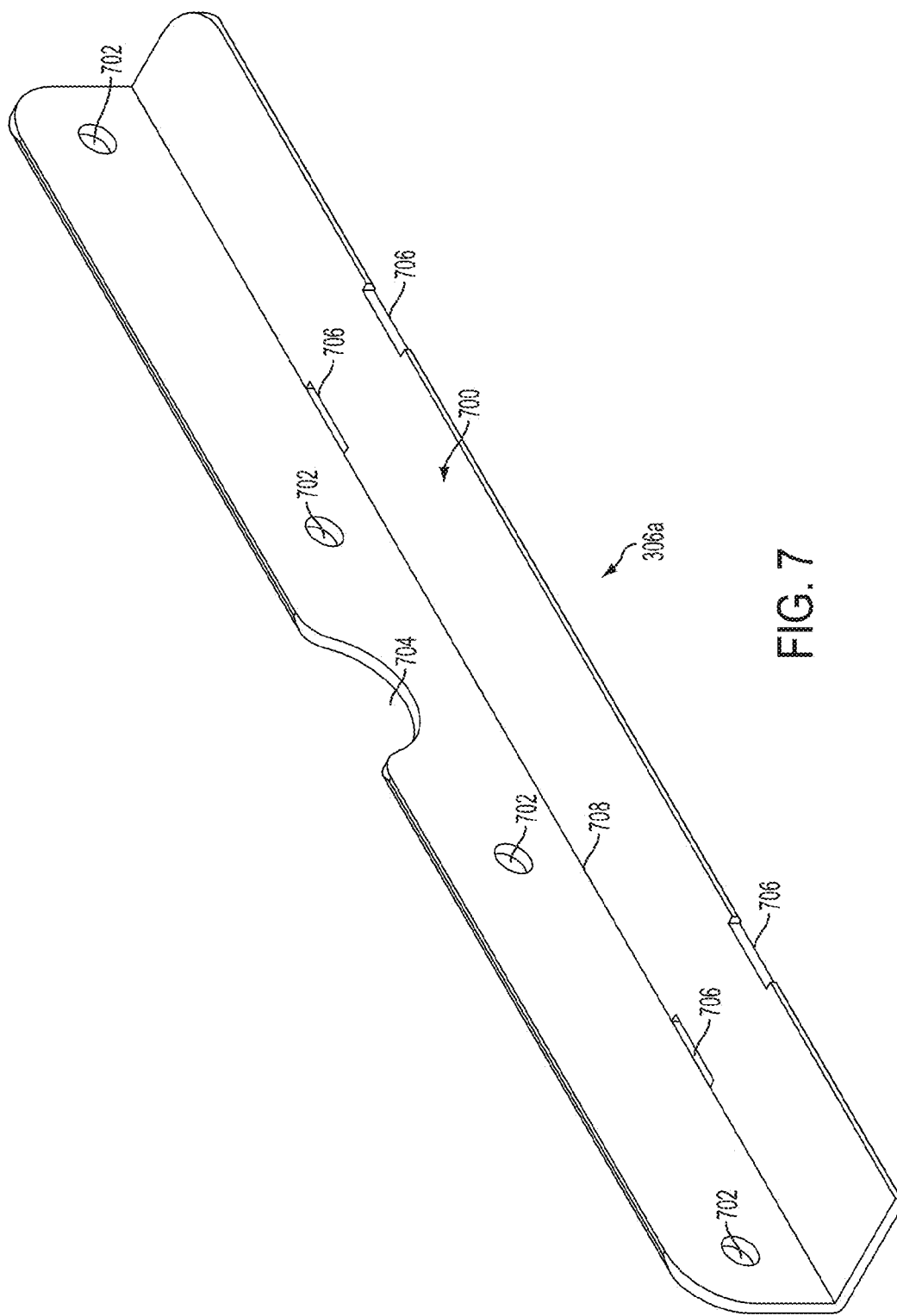
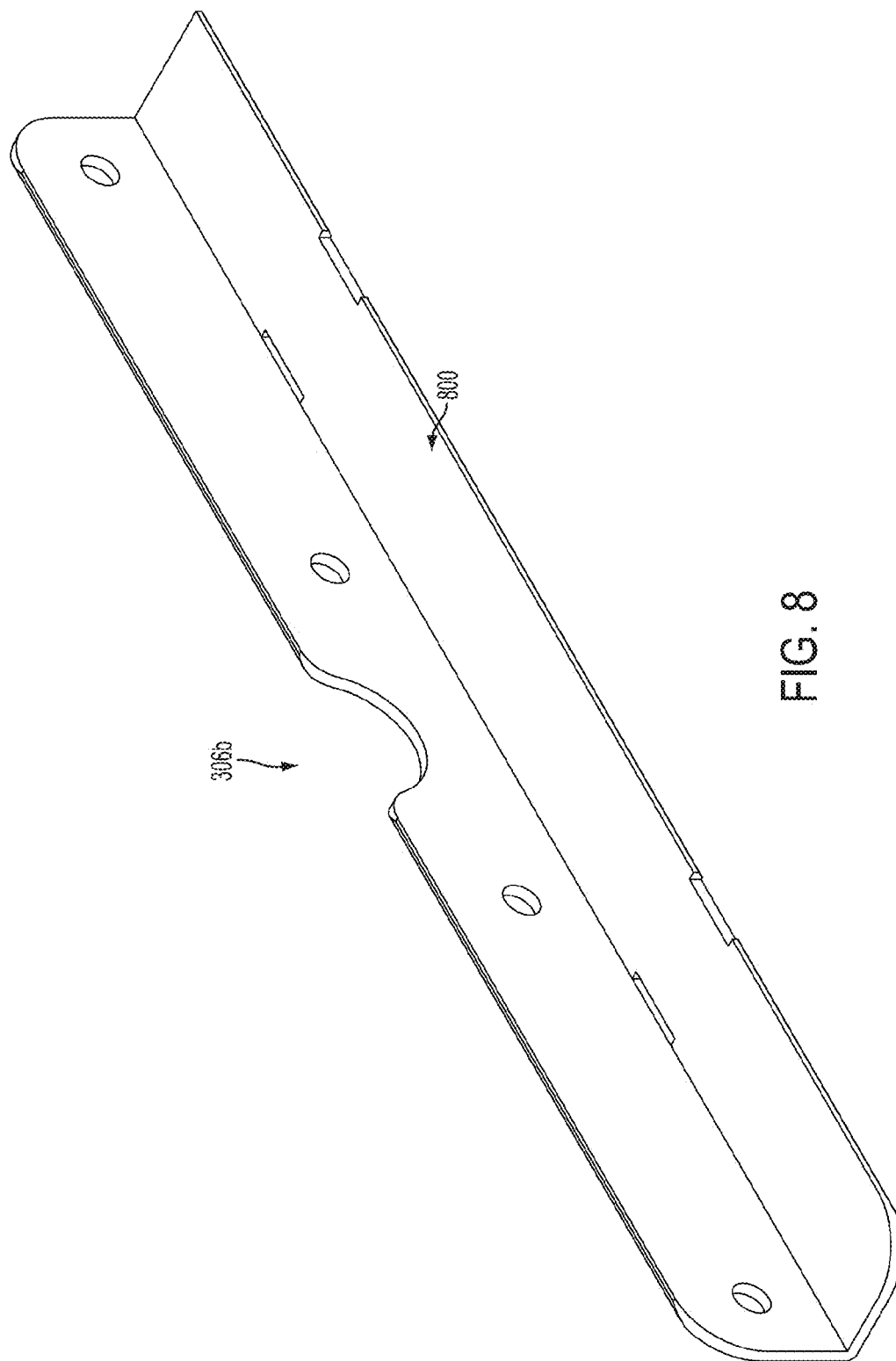


FIG. 6





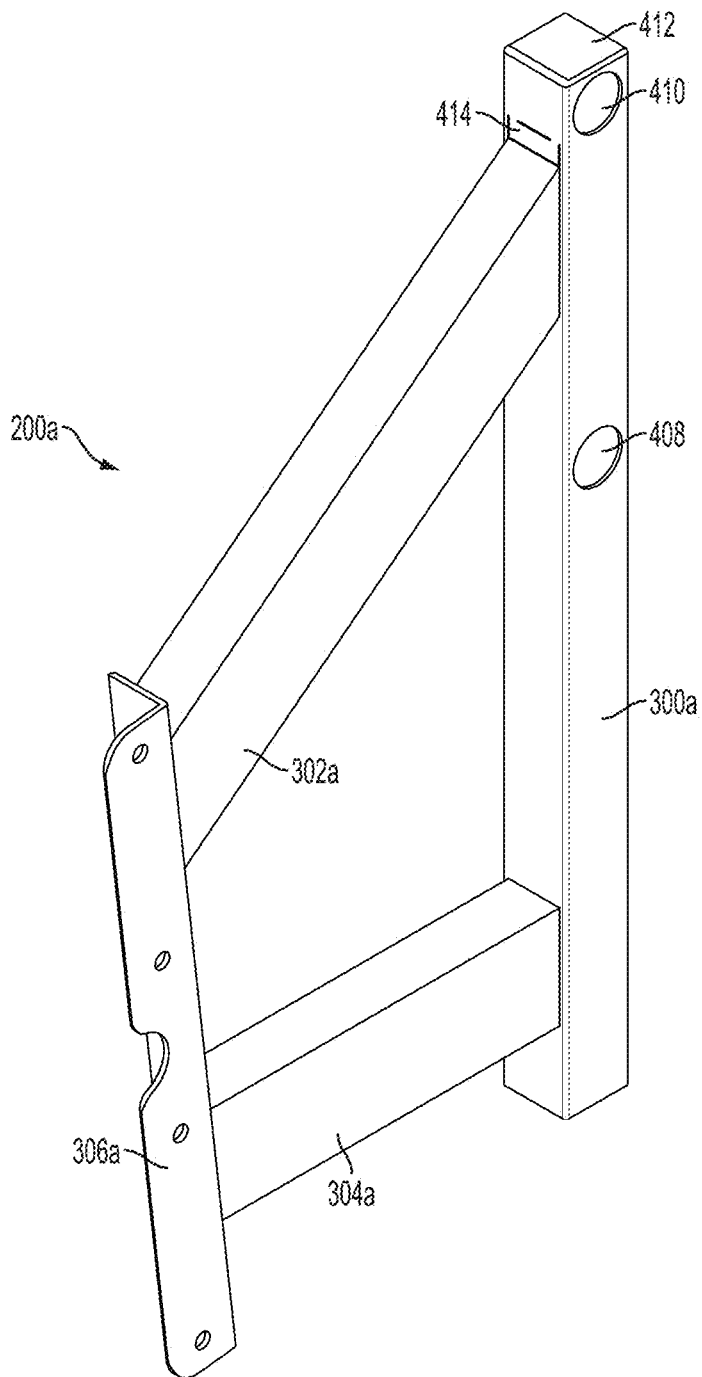


FIG. 9

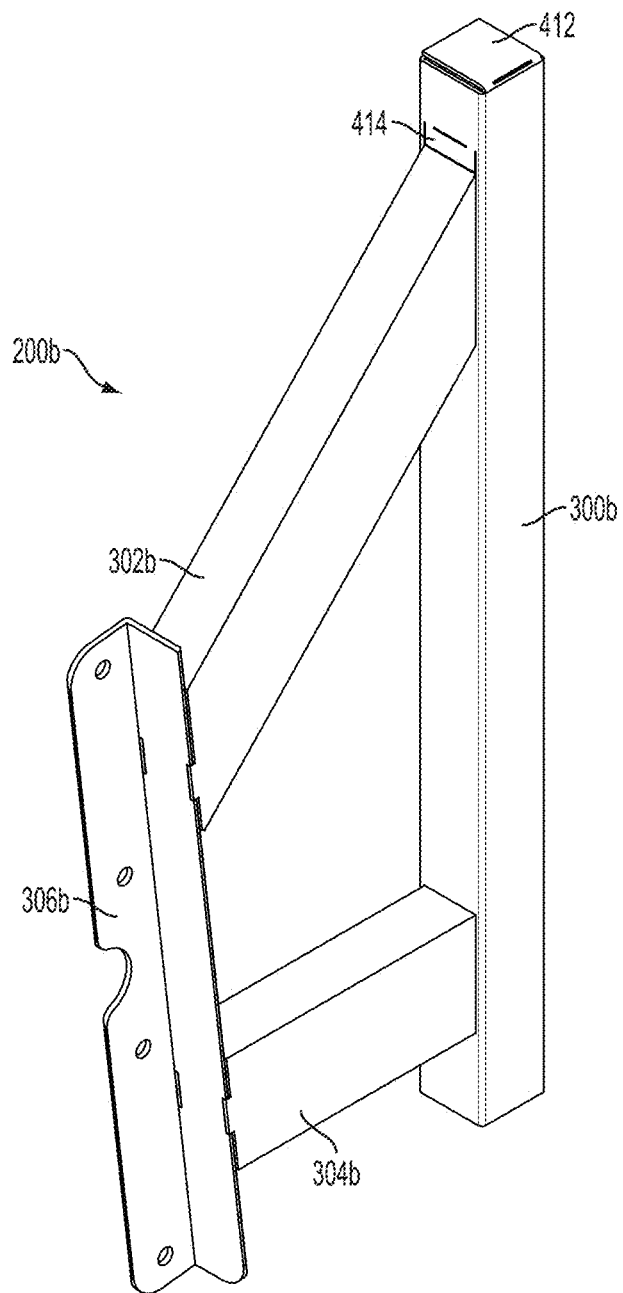


FIG. 10

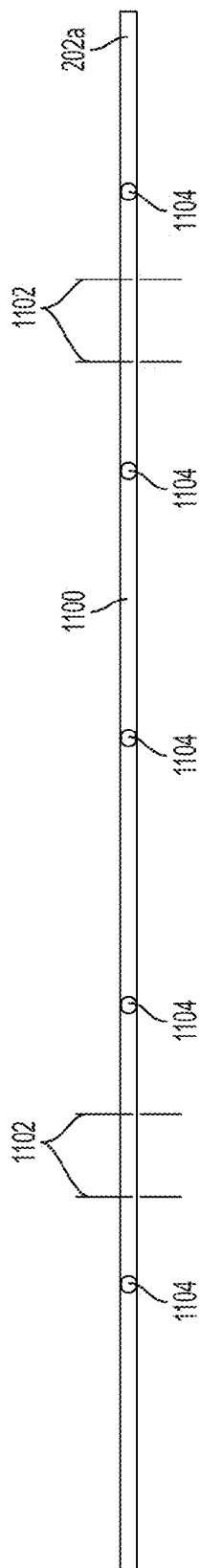


FIG. 11

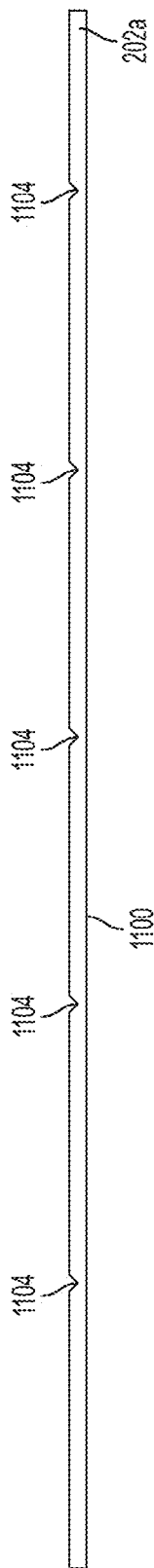


FIG. 12



FIG. 13

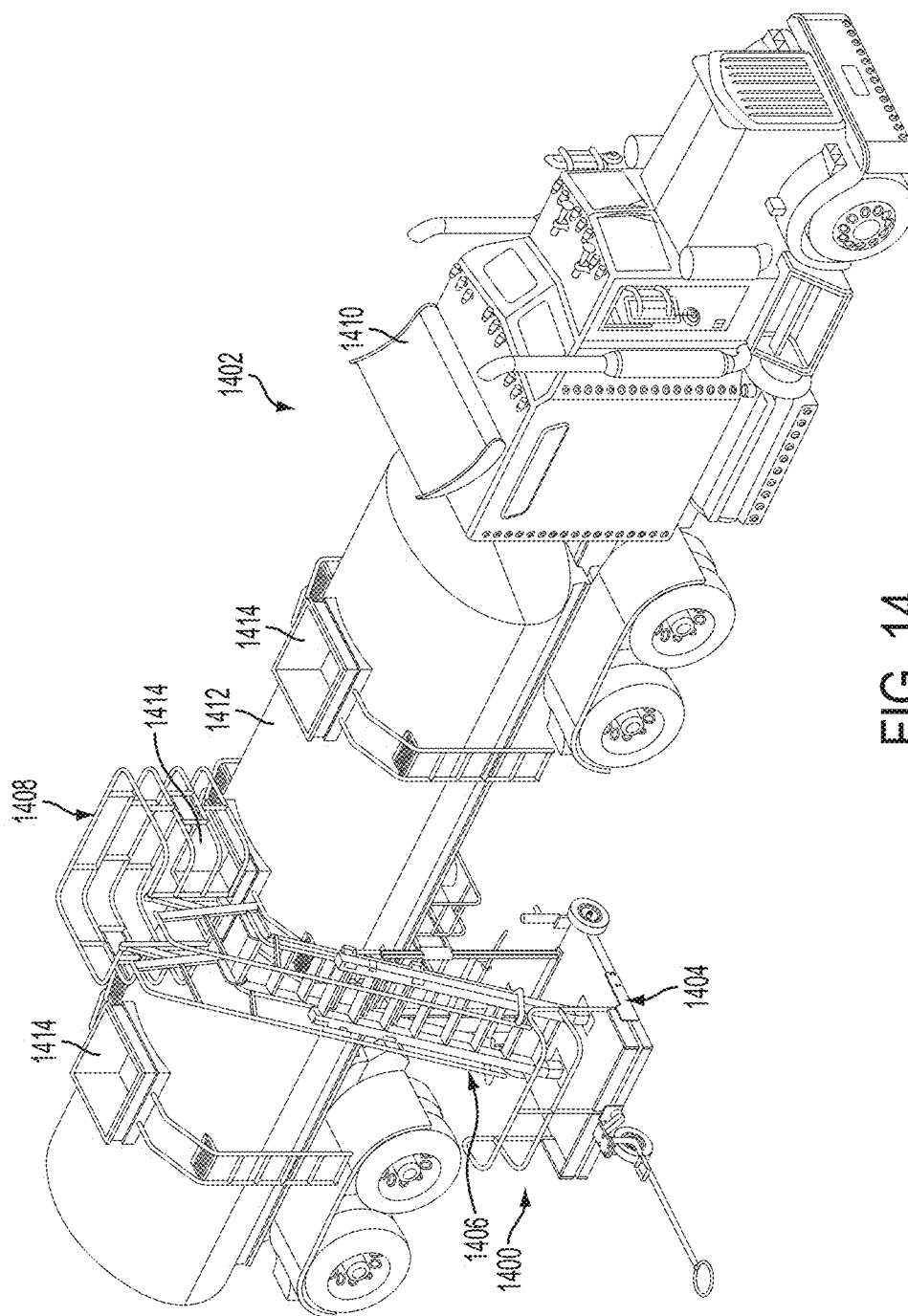


FIG. 14

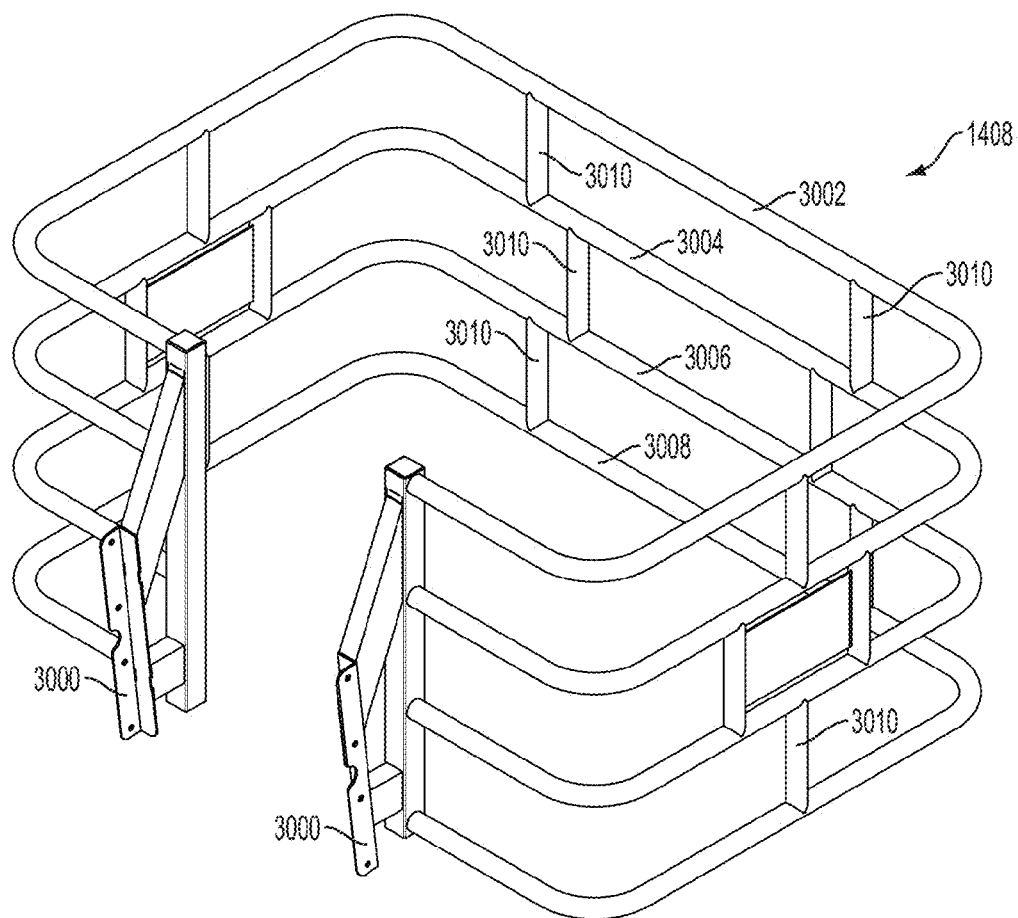


FIG. 15

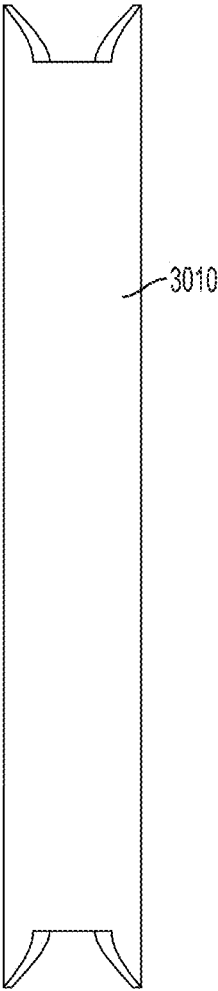


FIG. 16

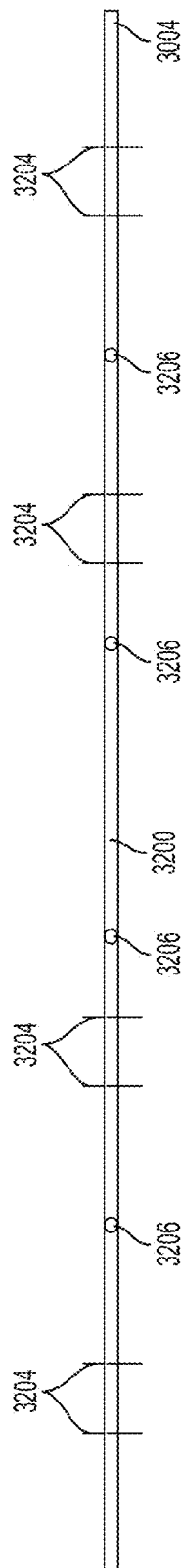


FIG. 17

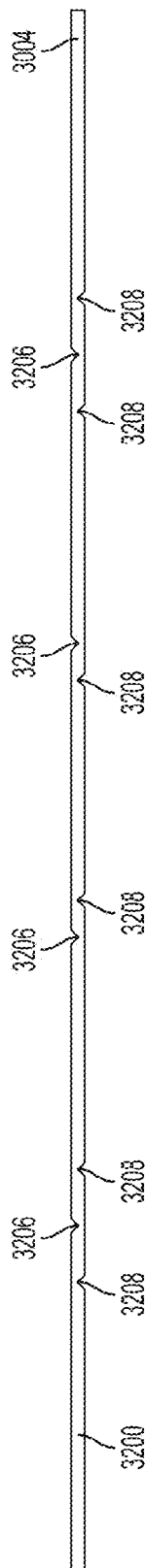


FIG. 18

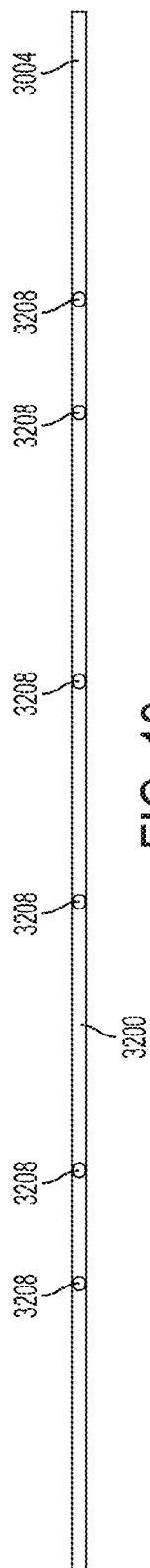


FIG. 19

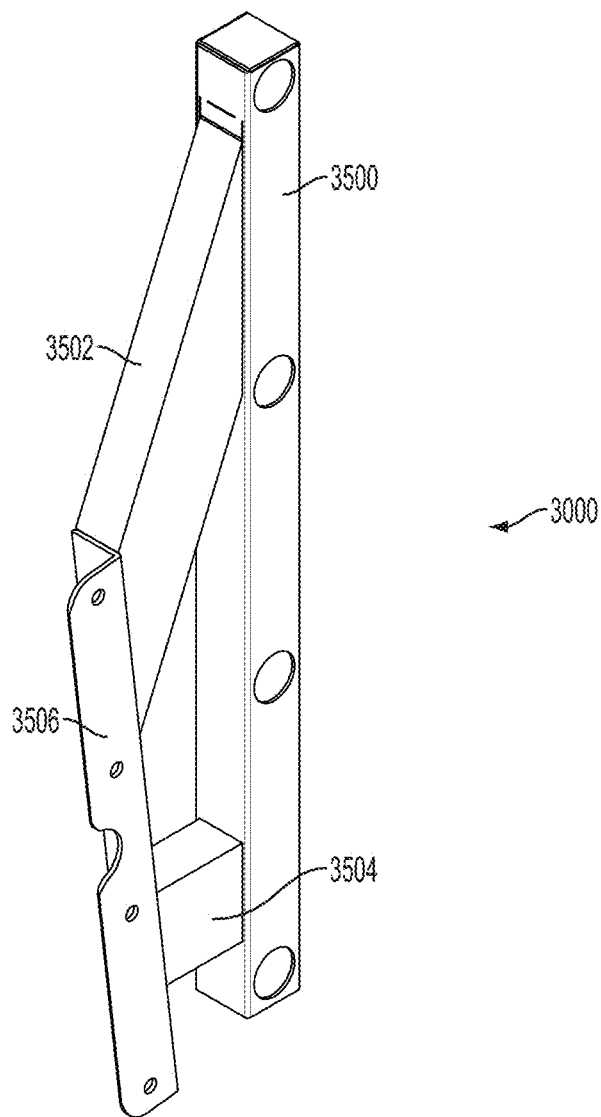


FIG. 20

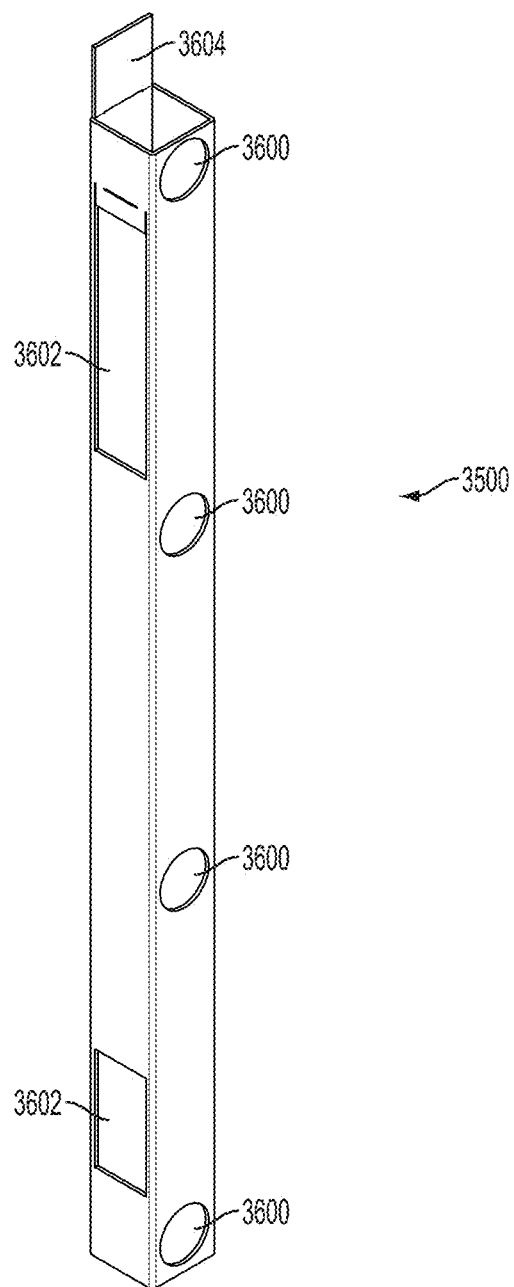


FIG. 21

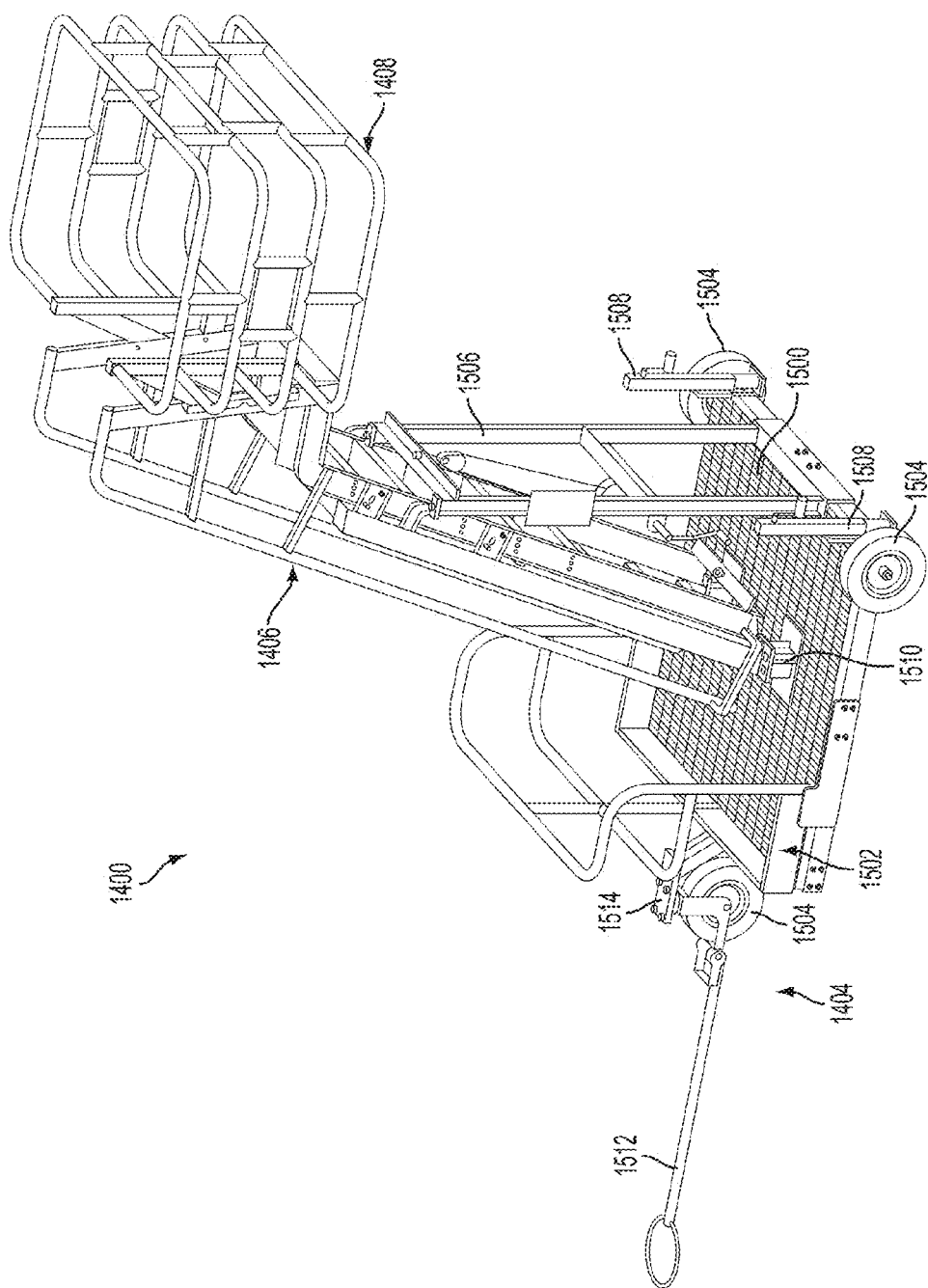


FIG. 22

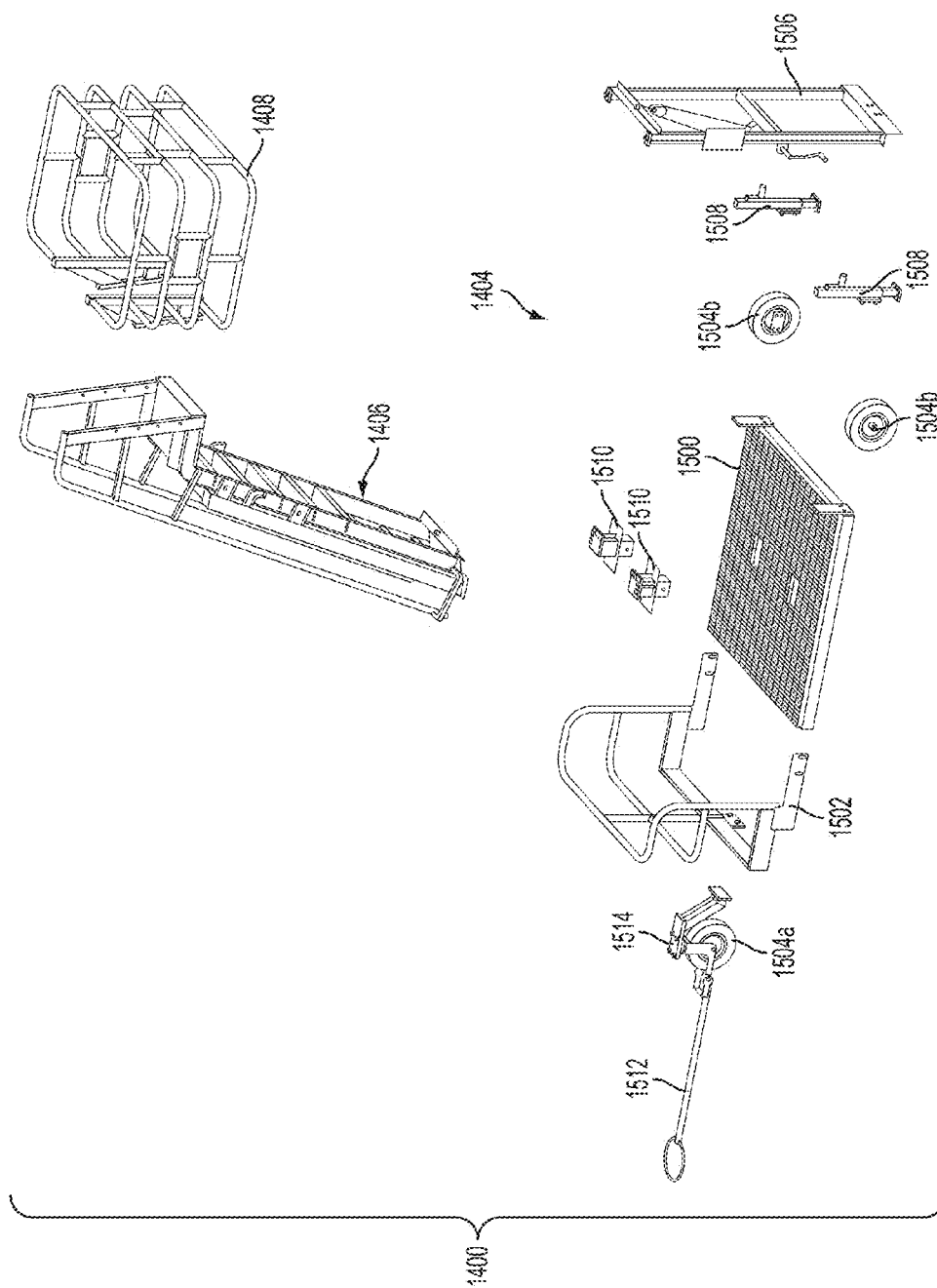


FIG. 23

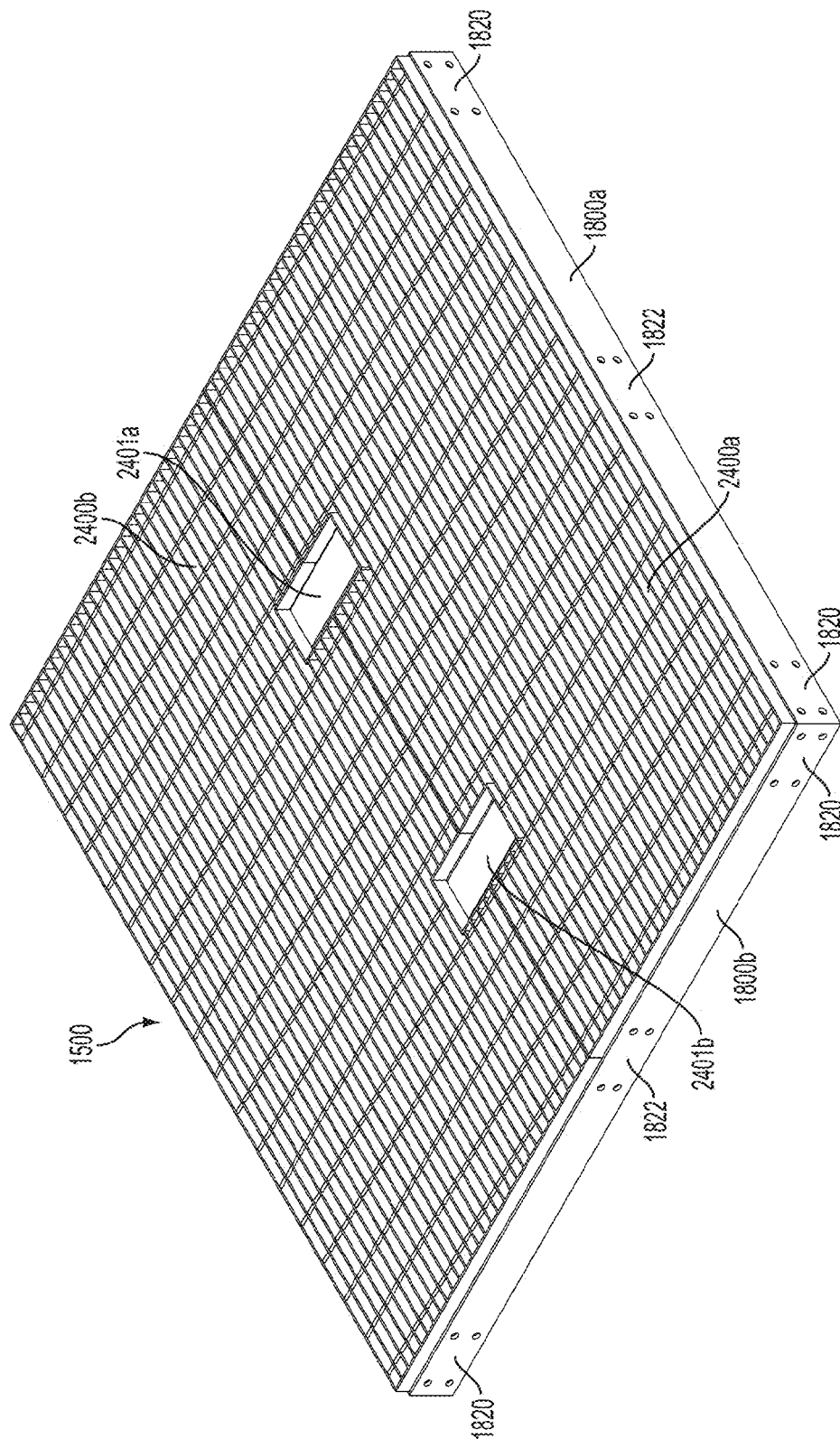


FIG. 24

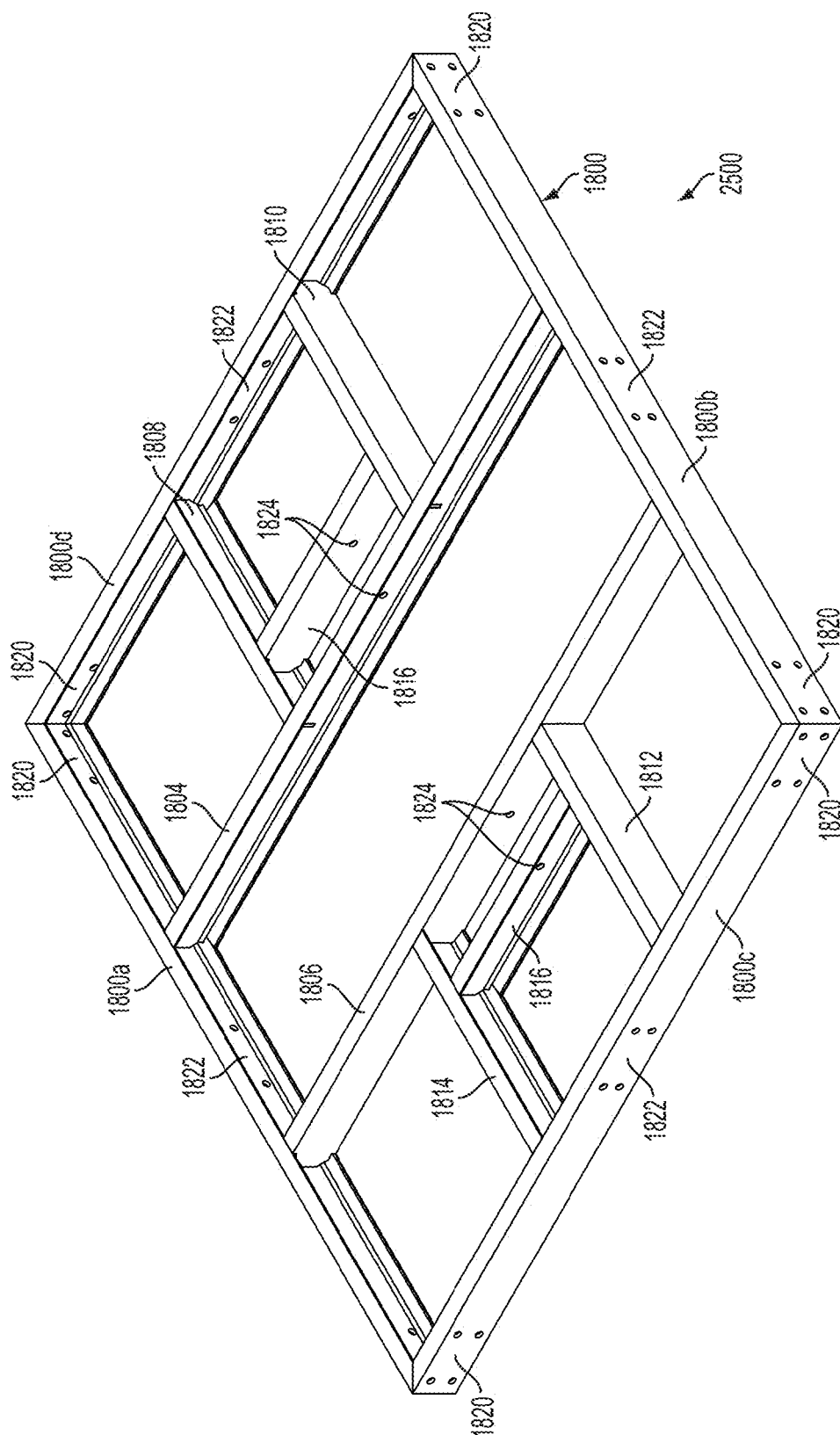


FIG. 25

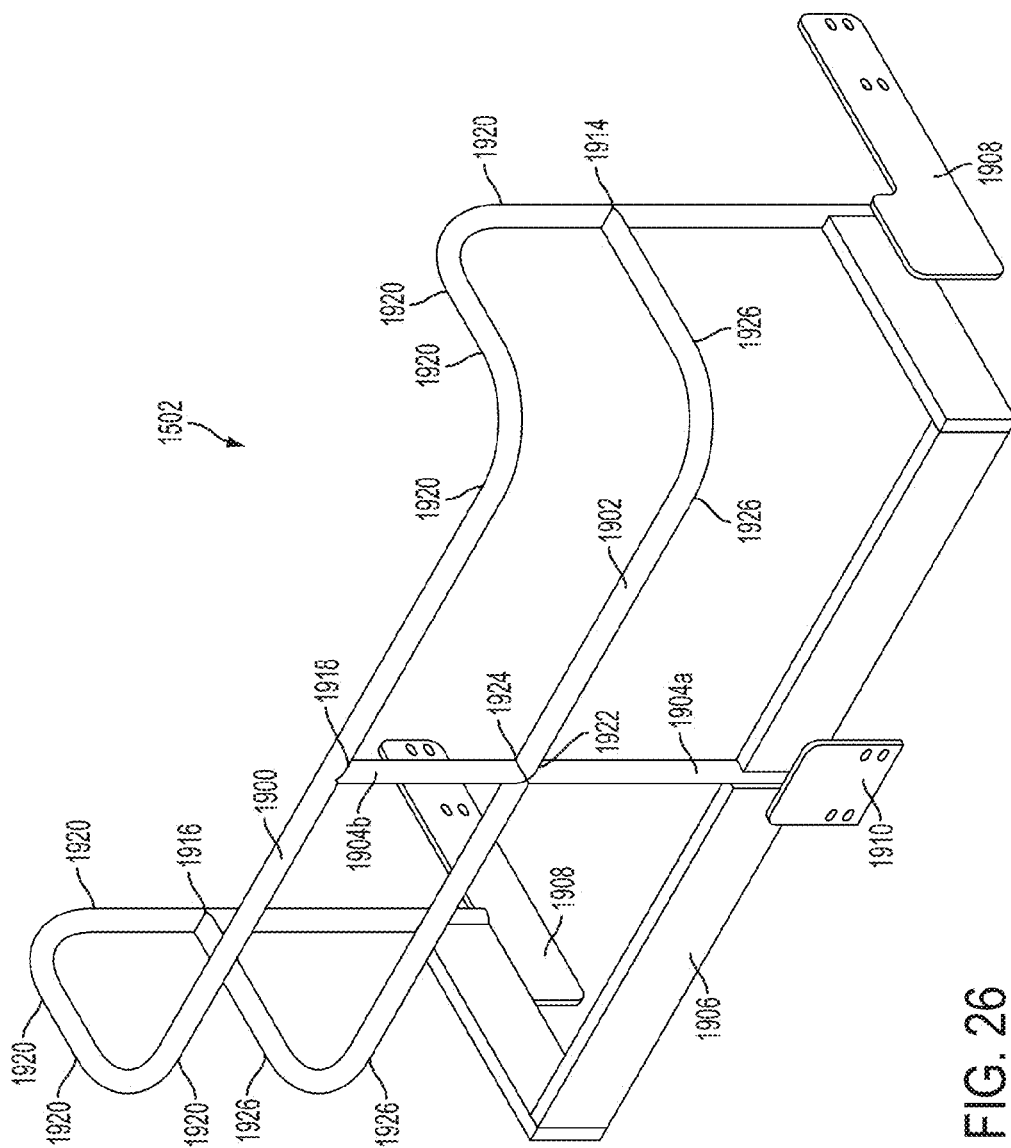


FIG. 26

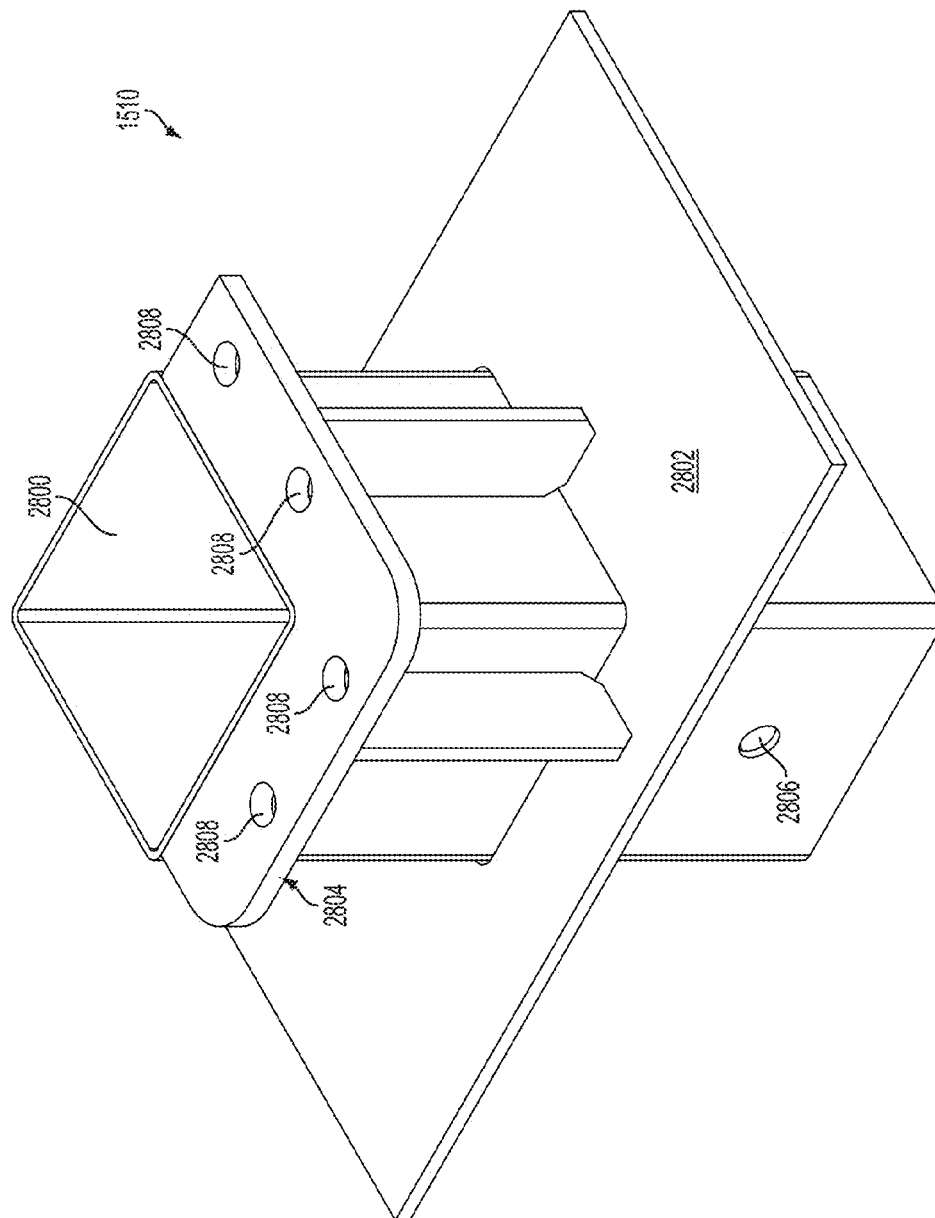


FIG. 27

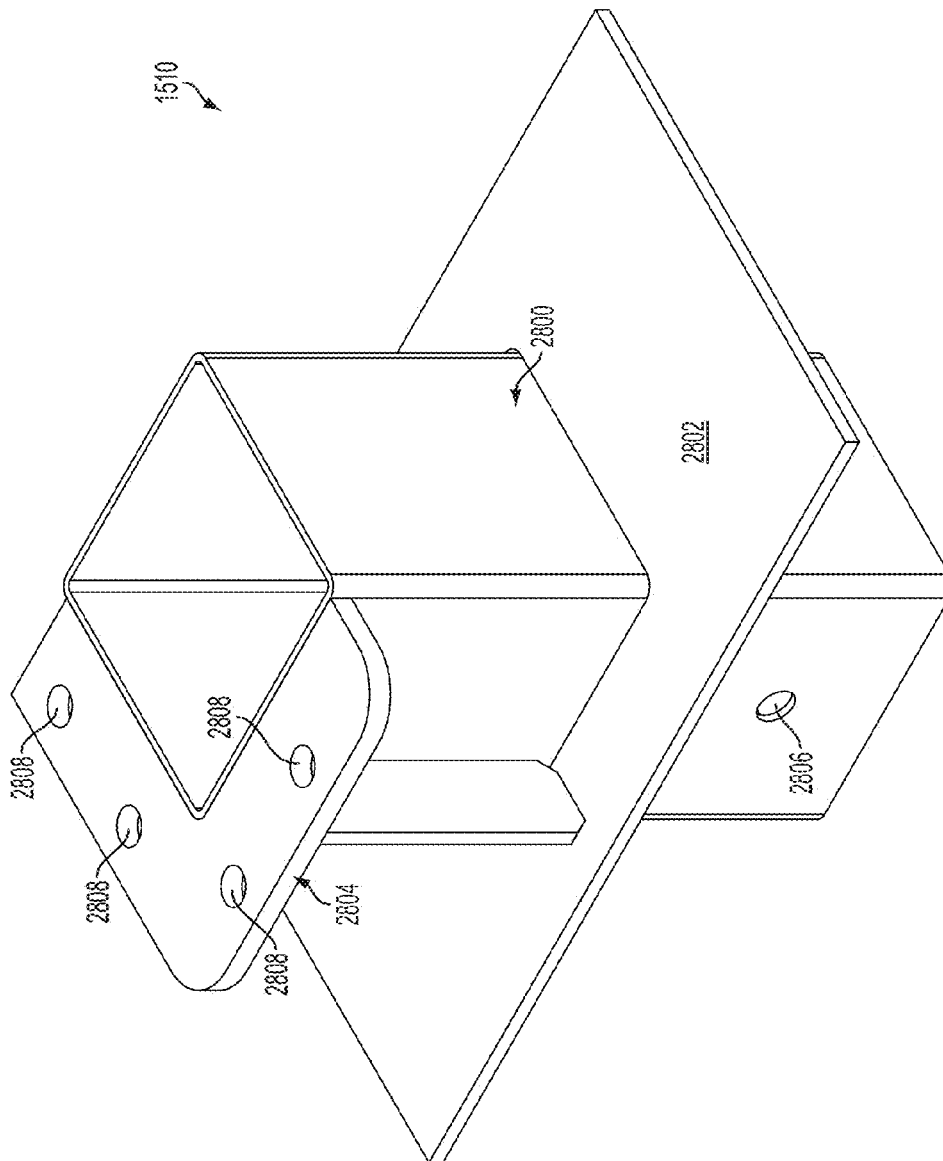


FIG. 28

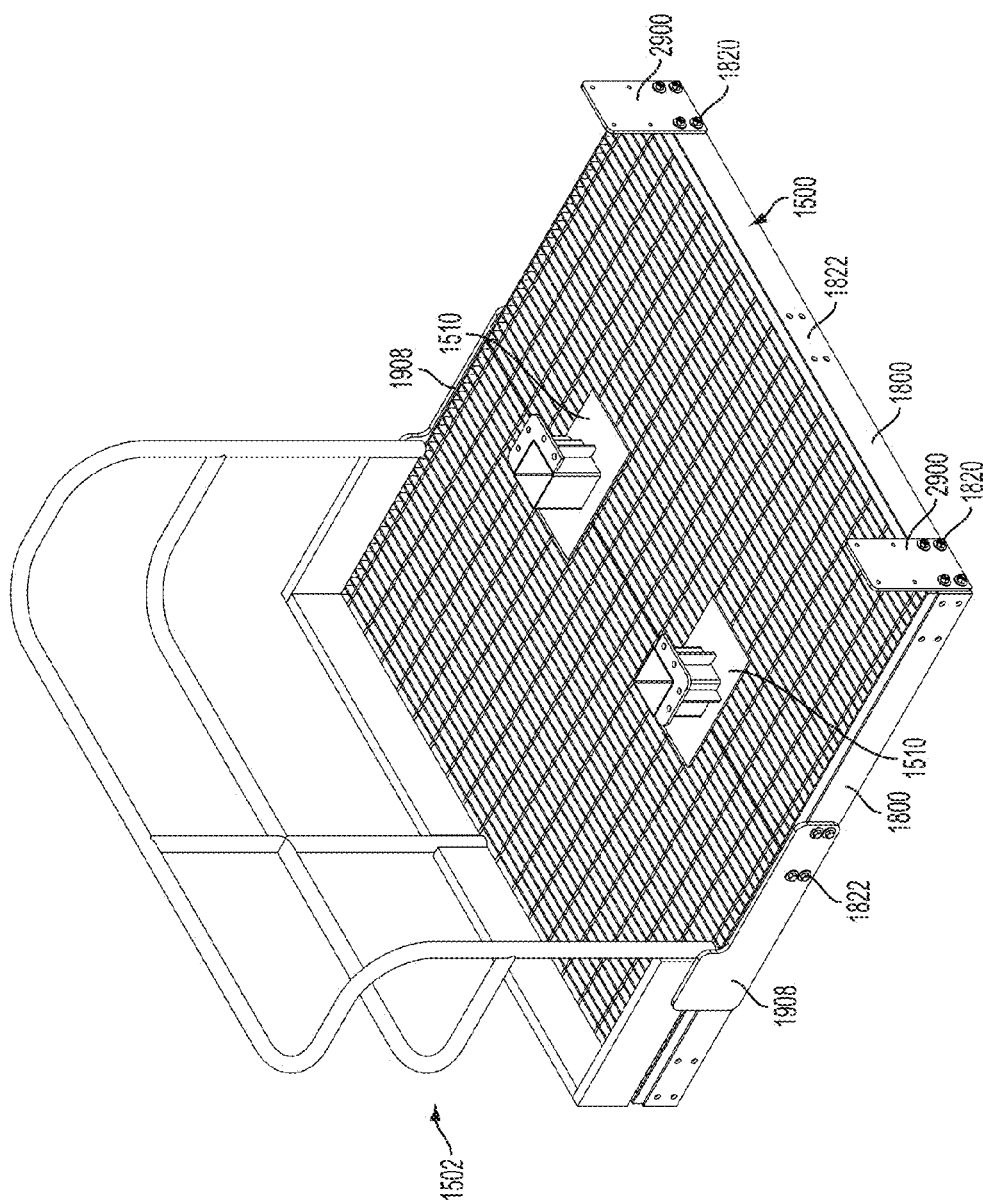
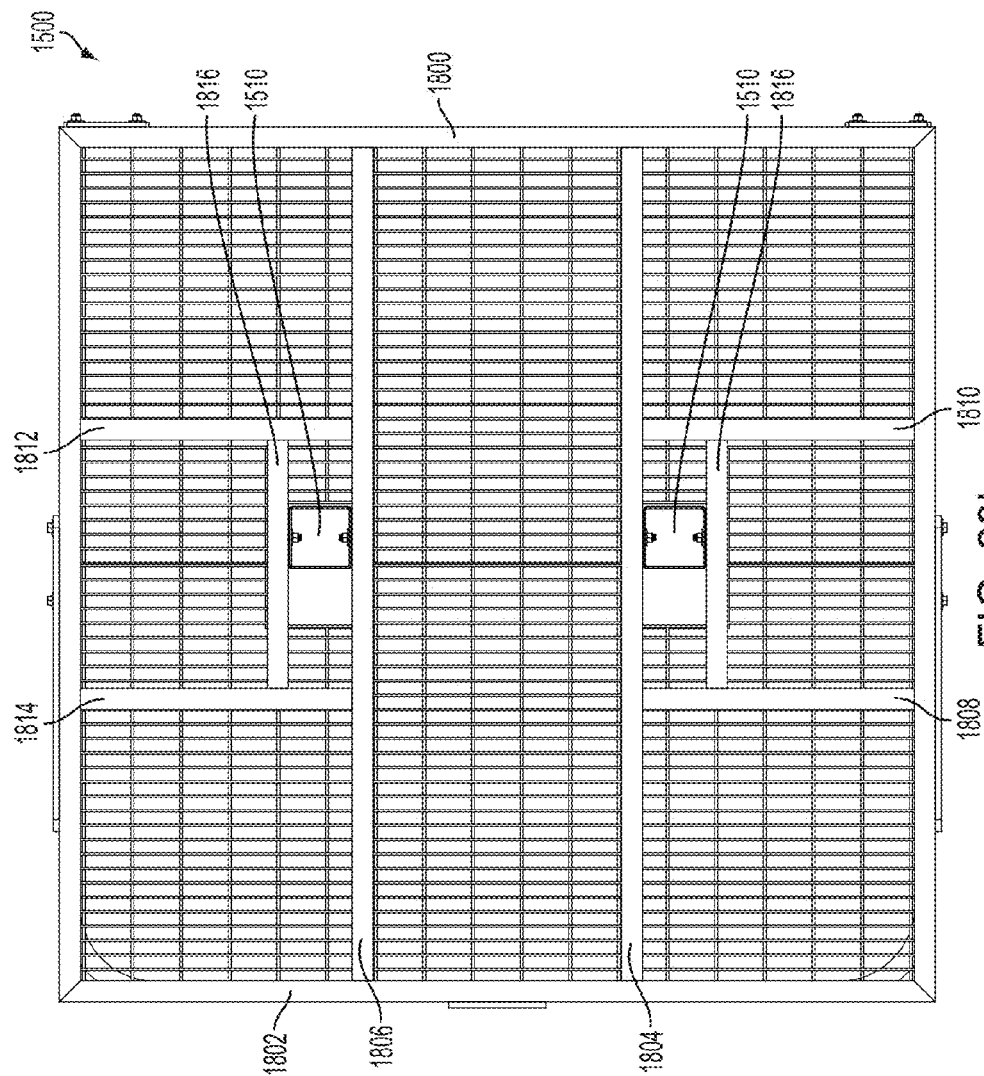


FIG. 29a



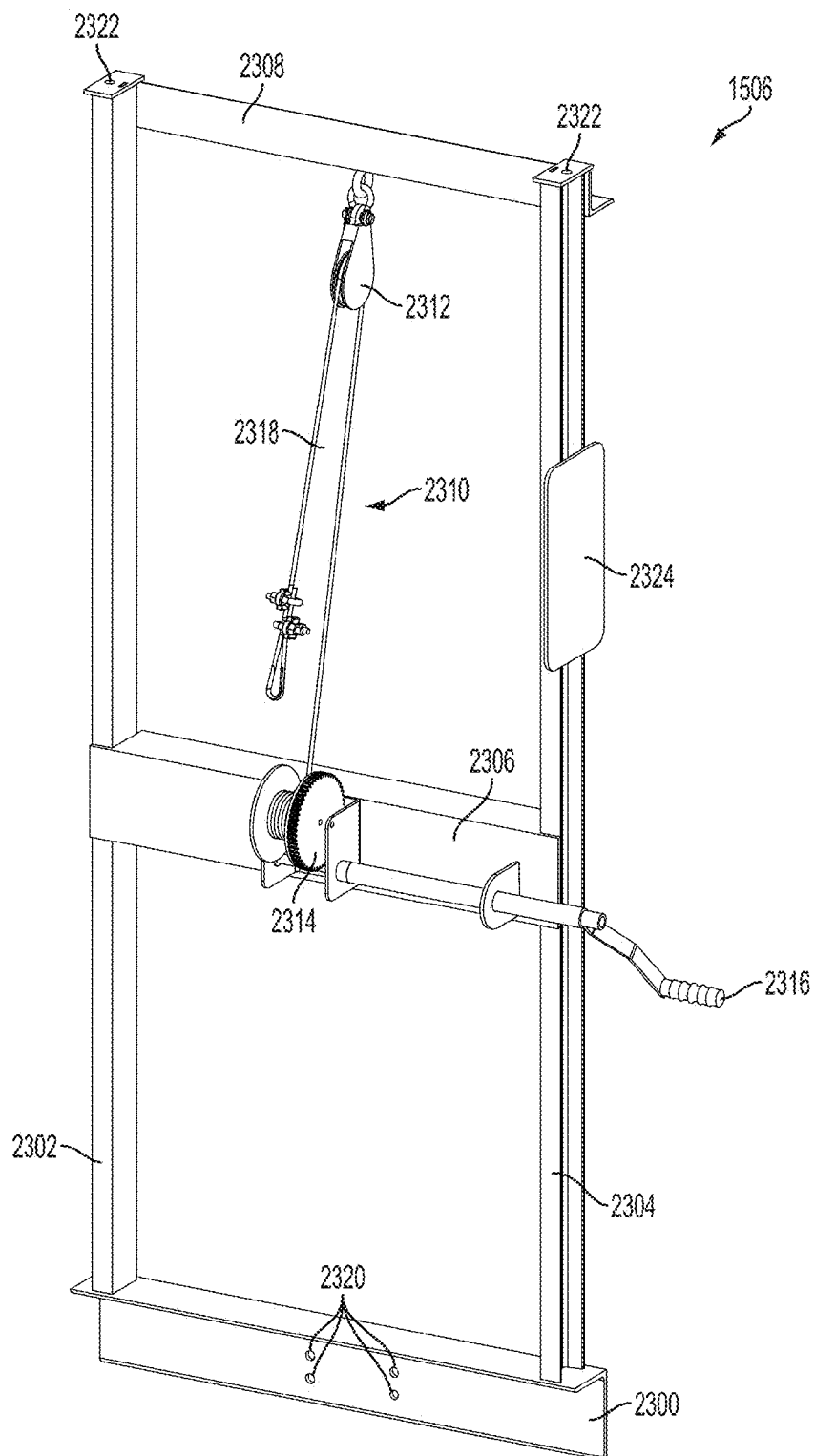


FIG. 30

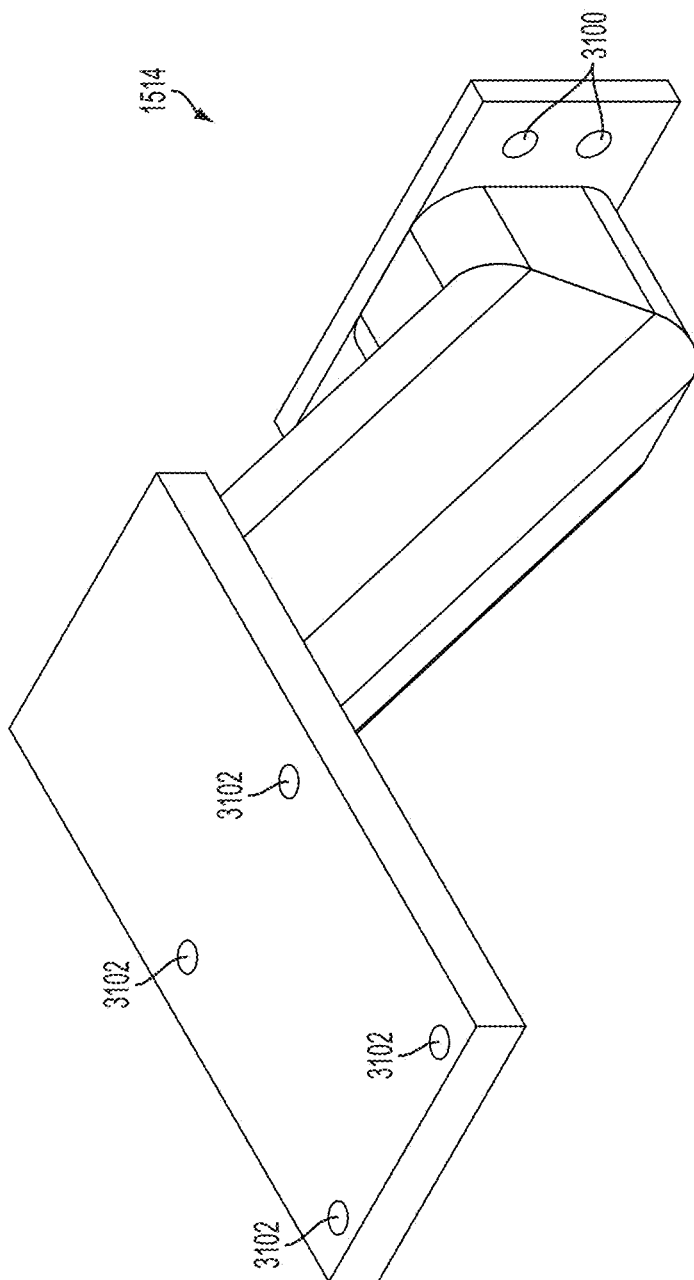


FIG. 31

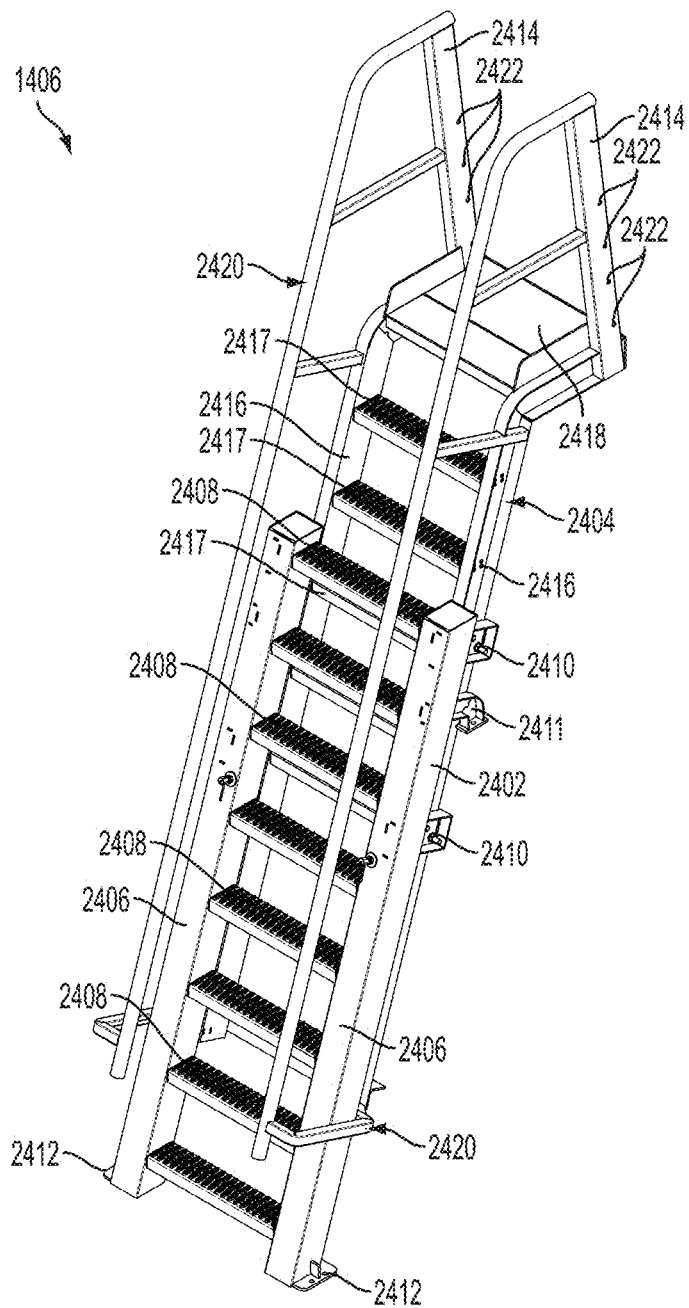


FIG. 32

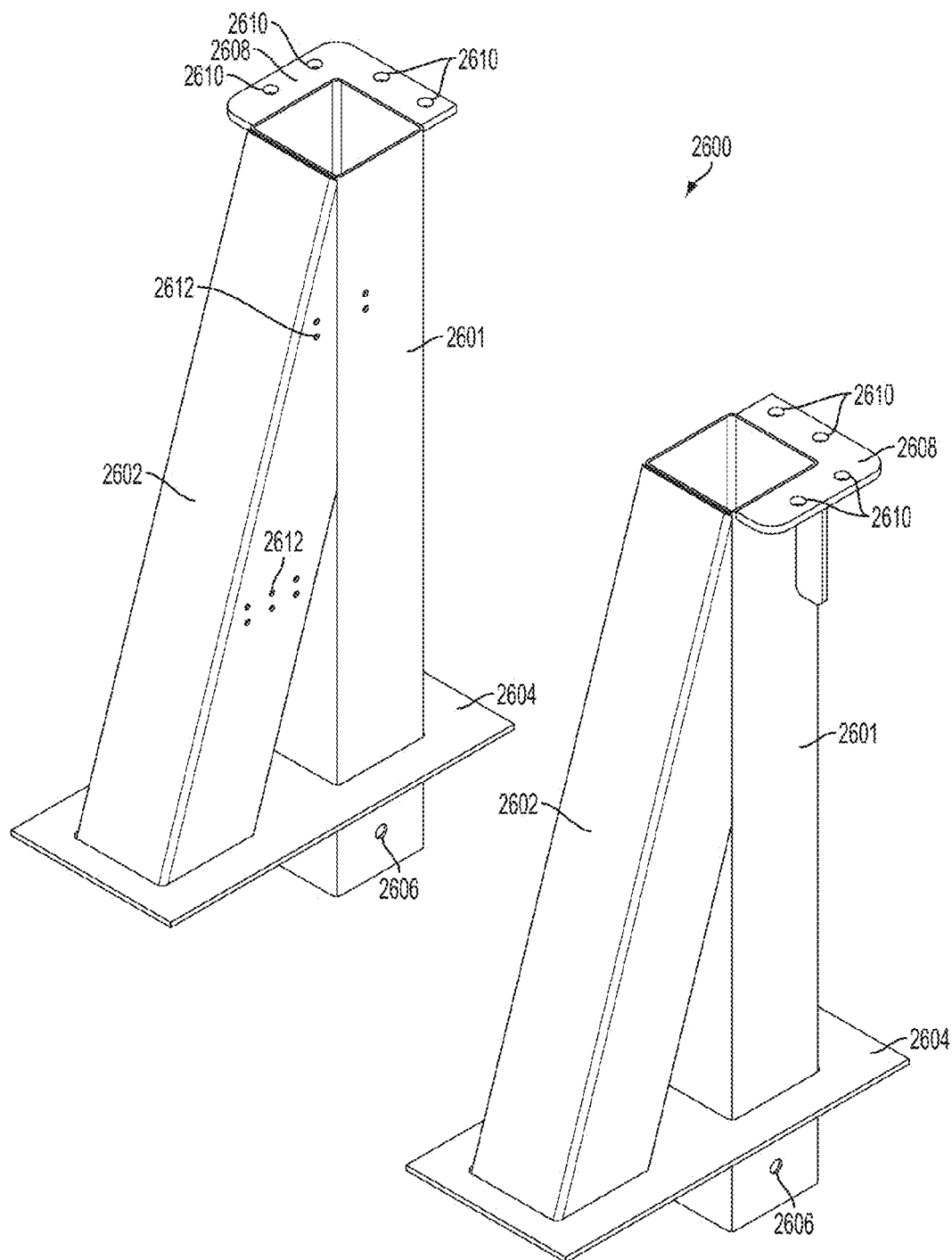


FIG. 33

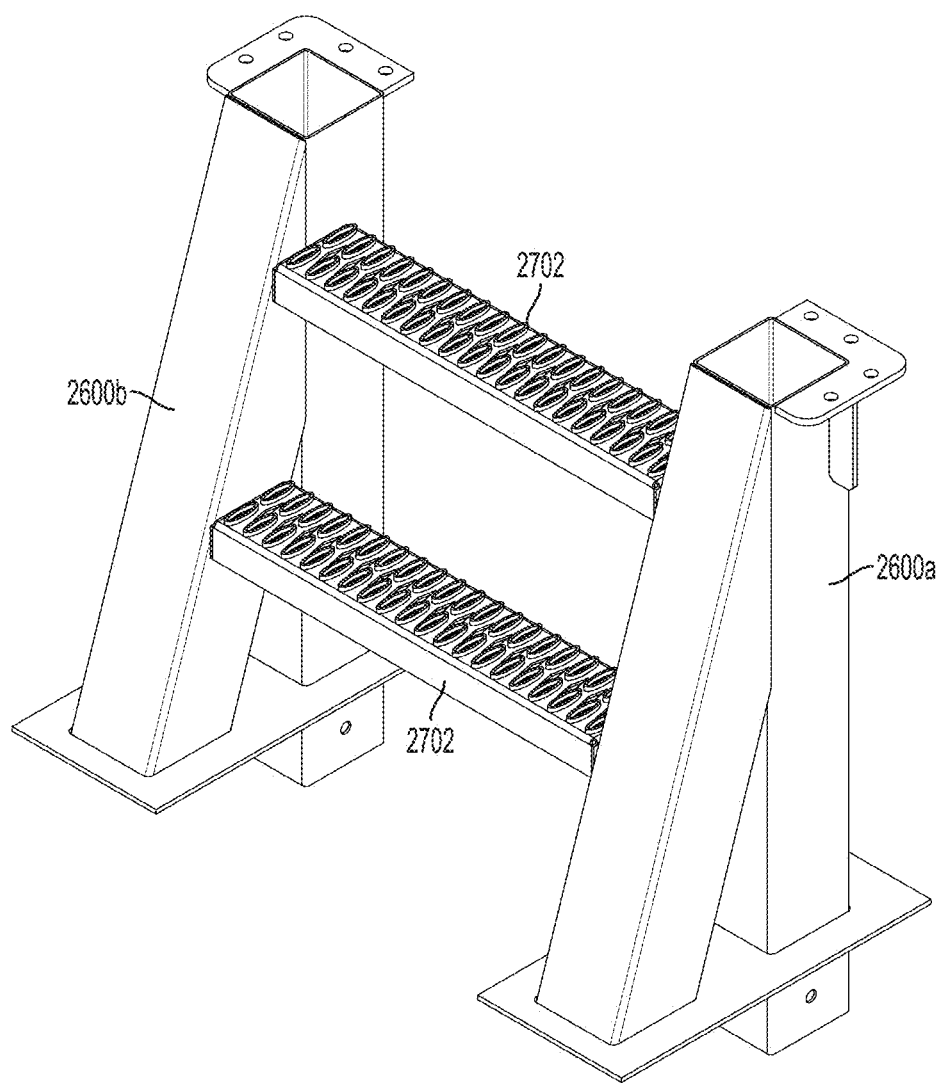


FIG. 34

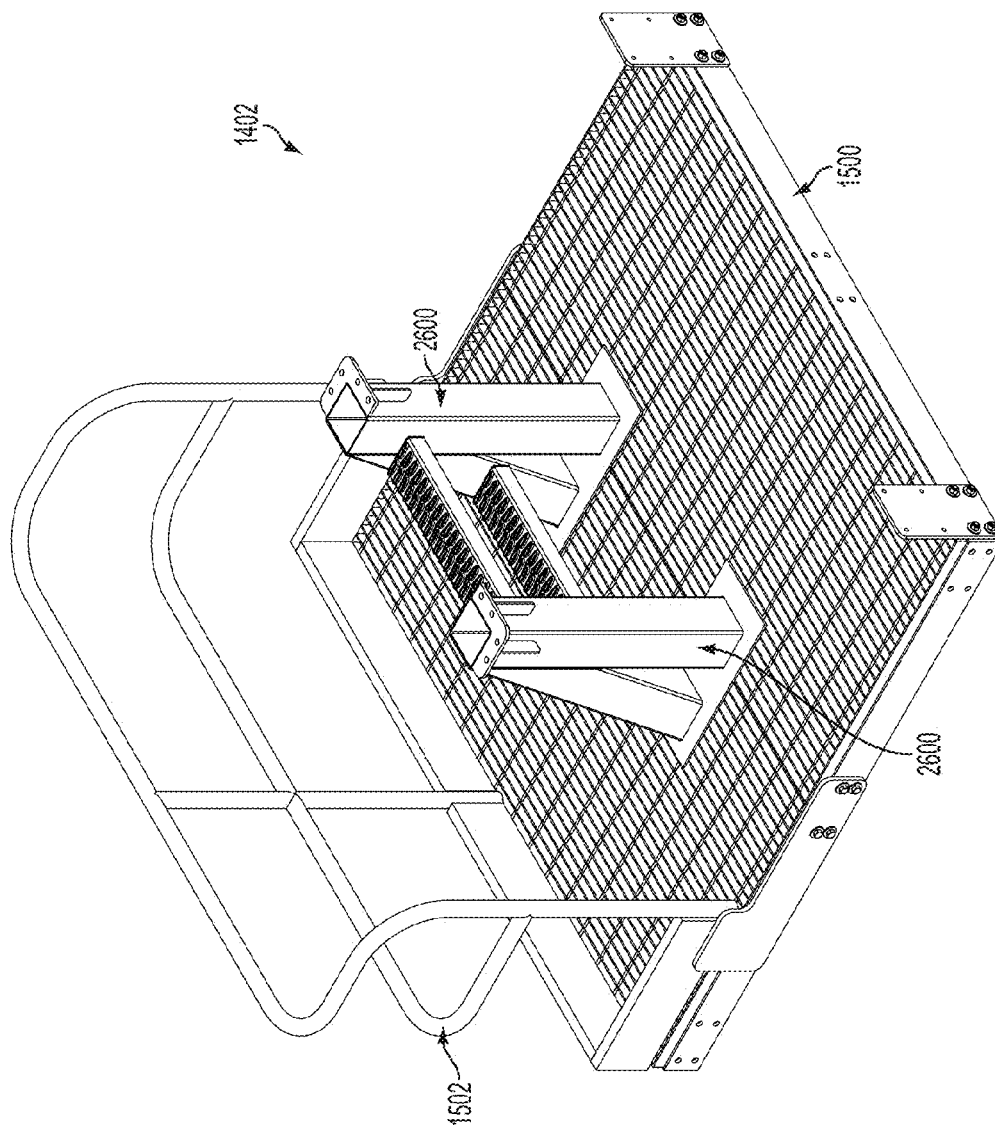


FIG. 35

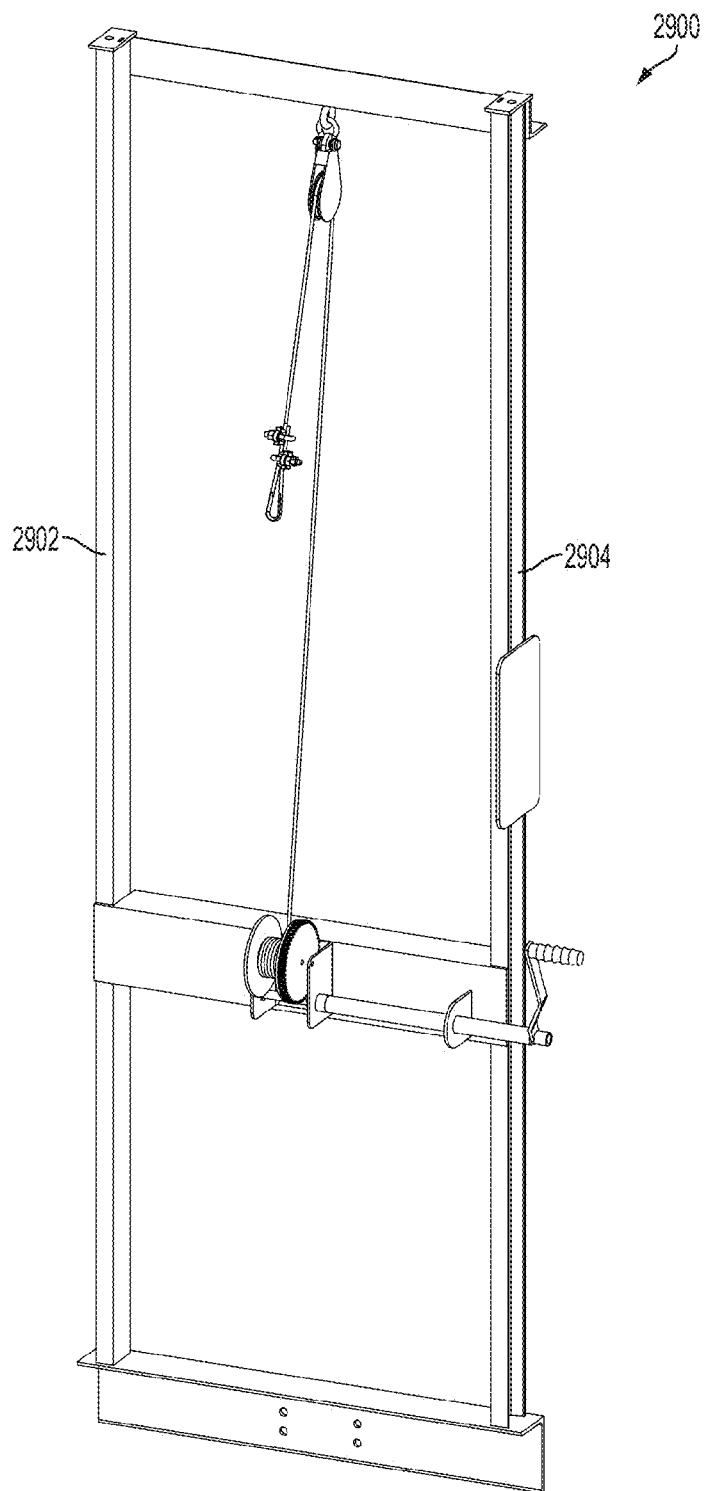


FIG. 36

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MOBILE ACCESS UNIT AND CAGE**CROSS-REFERENCE TO RELATED APPLICATIONS**

This application is a continuation of copending application Ser. No. 14/336,579, filed Jul. 21, 2014, which is a divisional of U.S. application Ser. No. 12/837,480, filed Jul. 15, 2010, which claims the benefit of U.S. Provisional Application No. 61/244,016, entitled "Cage" and filed on Sep. 18, 2009. These applications are hereby incorporated by reference as if set forth verbatim herein and relied upon for all purposes.

FIELD OF THE INVENTION

The present invention relates generally to fall restraint equipment components. More particularly, the present invention relates to a mobile access unit configured to aid in the unloading of material from containers. The present invention also relates to cages configured to be used with the mobile access unit or with other fall restraint equipment.

BACKGROUND OF THE INVENTION

Typically, fall restraint equipment and its components are manufactured by cutting and welding stock pieces of material together. The stock material commonly exhibits a predefined configuration, size, and arrangement. As a result, the stock material must be plasma cut to the desired shape and/or size. The resulting pieces are then welded together to form a component. To accomplish this, a surface of one piece is placed flat against a surface of another, and the connection between the two is then welded. As a result, the strength of the formed component is limited at least in part by the weld holding the two pieces together. Once the component is formed, it is attached to other components that have been formed in the same manner by welding the two components together. Similarly, the strength of the resulting equipment is limited at least in part by the weld holding its components together.

Additionally, manufacturing equipment in this manner is both time-consuming and costly. Moreover, the drilling and cutting of the stock materials must be accomplished with precision in order to create a stable end product. Variances greater than an acceptable level render the smaller pieces unusable, which are typically discarded as it is often unfeasible to use them in another product once they have been drilled or cut. Moreover, if other parts cannot be cut or drilled from the remaining portions of the stock materials, they too are discarded. Further, different types and sizes of the metal stock material must be kept on hand in order to form the components to be welded together. The inefficient yet inescapable use of stock material also increases the costs associated with manufacturing fall restraint equipment.

SUMMARY OF THE INVENTION

The present invention recognizes and addresses the foregoing considerations, and others, of prior art construction and methods.

In this regard, one aspect of the invention provides a cage for fall restraint equipment. The cage comprises a top rail formed from a continuous piece of tubular metal, a bottom rail formed from a continuous piece of circular, tubular metal, and an upright formed from a continuous piece of tubular metal. The upright defines a first aperture configured

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to receive a first end of the top rail and defines a second aperture configured to receive a first end of the bottom rail.

According to another aspect, the present invention provides a method for manufacturing a cage for fall restraint equipment. The method comprises the steps of bending a first continuous piece of tubular metal at a plurality of first predefined locations to form a relatively rectangular top rail, where the top rail defines at least one top rail end; bending a second continuous piece of tubular metal at a plurality of second predefined locations to form a relatively rectangular bottom rail, wherein the bottom rail defines at least one bottom rail end; cutting a third continuous piece of tubular metal to define a first aperture and a second aperture, wherein the first aperture is configured to receive the at least one top rail end and the second aperture is configured to receive the at least one bottom rail end; inserting the at least one top rail end into the first aperture; and inserting the at least one bottom rail end into the second aperture.

Yet another aspect of the present invention provides a mobile access unit comprising a ladder portion including a ladder and a mobile platform. The mobile platform is configured to receive a first pair and a second pair of adapters. The first and second pair of adapters are configured to connect to the ladder portion. The second pair of adapters is greater in height than the first pair of adapters so that the mobile access unit exhibits a greater height when the mobile platform receives the second pair of adapters than when the mobile platform receives the first pair of adapters.

The accompanying drawings, which are incorporated in and constitute a part of this specification, illustrate one or more embodiments of the invention and, together with the description, serve to explain the principles of the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

A full and enabling disclosure of the present invention, including the best mode thereof directed to one of ordinary skill in the art, is set forth in the specification, which makes reference to the appended drawings, in which:

FIG. 1 is a perspective view of fall restraint equipment in accordance with an embodiment of the present invention;

FIG. 2 is a perspective view of a cage of the fall restraint equipment of FIG. 1;

FIG. 3 is a partially exploded perspective view of the cage of FIG. 2;

FIGS. 4, 5, 6, 7, and 8 are perspective views of various components of a cage bumpout weldment of the cage of FIG. 2;

FIGS. 9 and 10 are perspective views of bumpout weldments of the cage of FIG. 2;

FIG. 11 is a bottom planar view of a top rail of the cage of FIG. 2;

FIG. 12 is a side elevation view of the top rail of FIG. 11;

FIG. 13 is a top planar view of the top rail of FIG. 11;

FIG. 14 is a perspective view of fall restraint equipment in accordance with an embodiment of the present invention;

FIG. 15 is a perspective view of a cage of the fall restraint equipment of FIG. 14;

FIG. 16 is a perspective view of a vertical support tube of the cage of FIG. 15;

FIG. 17 is a top planar view of a rail of the cage of FIG. 15;

FIG. 18 is a side elevation view of the rail of FIG. 17;

FIG. 19 is a bottom planar view of the rail of FIG. 17;

FIG. 20 is a perspective view of a bumpout weldment of the cage of FIG. 15;

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FIG. 21 is a perspective view of the bumpout weldment upright of FIG. 20;

FIG. 22 is a perspective view of a mobile access unit and attached cage of the fall restraint equipment of FIG. 14;

FIG. 23 is an exploded view of the mobile access unit and attached cage of FIG. 22;

FIG. 24 is a perspective view of a base support of the mobile access unit of FIG. 22;

FIG. 25 is a perspective view of a support structure of the mobile access unit of FIG. 22;

FIG. 26 is a perspective view of a handrail assembly of the mobile access unit of FIG. 22;

FIGS. 27 and 28 are perspective views of ladder adapters of the mobile access unit of FIG. 22;

FIG. 29a is a perspective view of a base portion of the mobile access unit of FIG. 22;

FIG. 29b is a top planar view of the base portion of FIG. 29a;

FIG. 30 is a perspective view of an h-frame assembly of the mobile access unit of FIG. 22;

FIG. 31 is a perspective view of a goose neck connector of the mobile access unit of FIG. 22;

FIG. 32 is a perspective view of a ladder of the mobile access unit of FIG. 22;

FIG. 33 is a perspective view of a pair of ladder adapters in accordance with an embodiment of the present invention;

FIG. 34 is a perspective view of the pair of ladder adapters of FIG. 33 interconnected by a pair of supports;

FIG. 35 is a perspective of a base portion of a mobile access unit in accordance with an embodiment of the present invention; and

FIG. 36 is a perspective view of an h-frame in accordance with an embodiment of the present invention.

Repeat use of reference characters in the present specification and drawings is intended to represent same or analogous features or elements of the invention.

DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

Reference will now be made in detail to presently preferred embodiments of the invention, one or more examples of which are illustrated in the accompanying drawings. Each example is provided by way of explanation of the invention, not limitation of the invention. In fact, it will be apparent to those skilled in the art that modifications and variations can be made in the present invention without departing from the scope or spirit thereof. For instance, features illustrated or described as part of one embodiment may be used on another embodiment to yield a still further embodiment. Thus, it is intended that the present invention covers such modifications and variations as come within the scope of the appended claims and their equivalents.

Fall restraint equipment may be used to unload material from a railcar or other storage container. Examples of fall restraint equipment may be found in U.S. Pat. No. 7,950,095, entitled "Gangway and Method of Manufacturing Same" and granted on May 31, 2011; U.S. Pat. No. 8,261,393, entitled "Fall Restraint Equipment Component and Method for Manufacturing the Same" and granted on Sep. 11, 2012; U.S. Publication No. 2010/0031455, entitled "Fall Restraint Equipment Component and Method for Manufacturing the Same" and published on Feb. 11, 2010; U.S. Pat. No. 8,341,821, entitled "Fall Restraint Equipment Components and Method for Manufacturing the Same" and granted on Jan. 1, 2013; and U.S. Pat. No. 8,046,858, entitled "Gangway Handrail and Method for Manufacturing the

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Same" and granted on Nov. 1, 2011, the entire of disclosure of each of which is hereby incorporated by reference as if set forth verbatim herein and relied upon for all purposes.

FIG. 1 illustrates fall restraint equipment comprising a stairwell 100, a platform 102, a gangway 104, and a cage 106. In this example, platform 102 is part of a canopy system 108 comprising a canopy 110. Stairwell 100 is connected to and provides access to platform 102. Gangway 104 is pivotally connected to platform 102 on one side of the gangway and to cage 106 on the other. It should be understood that the fall restraint equipment illustrated in FIG. 1 may include other components, such as handrails 112.

In operation, the fall restraint equipment is located adjacent to railroad tracks, thereby allowing railcars, such as railcar 114, to pass by and be positioned adjacent the fall restraint equipment in order to unload the material from the railcar. In this manner, a locomotive operatively connected to railcar 114 positions the railcar in a manner such that an access point 116 of the railcar is directly in front of gangway 104. Gangway 104 is then pivoted or lowered toward railcar 114 until cage 106 encircles access point 116 as should be understood by those in the art. Access point 116 may include a platform 118 and its own guardrails 120.

After pivoting and lowering gangway 104 so that cage 106 encircles the area defined by access point 116, platform 118, and guardrails 120, a user reaches the access point by crossing gangway 104. After opening access point 116, the materials contained within railcar 114 may be unloaded and transported back down gangway 104, platform 102, and stairwell 100, if desired. Canopy system 108 and canopy 110 shields the user from the elements, such as precipitation or heat from the sun.

FIG. 2 is a perspective view of cage 106 comprising a top rail 202 connected to a bottom rail 204 via vertical supports 206. Top rail 202 and bottom rail 204 are comprised of two upper mirror image rail portions and two lower mirror image rail portions, respectively. The two mirror image rail portions are interconnected by a pair of splice plates 208. Cage 106 further comprises bumpout weldments 200 that connect the cage to another structure such as gangway 104 (FIG. 1). Cage 106 may optionally include a sign plate 210 to which a label or other instructions may be attached.

FIG. 3 is a partially exploded perspective view of cage 106. Bumpout weldments 200a and 200b are mirror images of one another. Each of bumpout weldments 200 comprises a bump up component 300, a bump top brace 302, a bump bottom brace 304, and a bump angle plate 306. The formation of bumpout weldments 200 is described in more detail below. Bump angle plate 306 connects cage 106 and, more specifically, bumpout weldments 200, to another structure, such as gangway 104 (FIG. 1).

FIG. 4 is a perspective view of bump up component 300a, which is formed from an integral, continuous piece 402 of tubular metal. The continuous piece 402 is drilled, lasered, or otherwise cut to define apertures 404, 406, 408, and 410 and tab 412. This may be accomplished through the use of a tube laser, cutting drill, or plasma torch. Continuous piece 402 is also cut at the areas denoted at 413 in order to define tab 414.

FIG. 5 is a perspective view of bump bottom brace 304a, which is formed from an integral, continuous piece 500 of tubular metal. Continuous piece 500 is drilled, lasered, or otherwise cut to define a pair of tabs 502. This may be accomplished through the use of a tube laser, cutting drill, or plasma torch. Each tab 502 is identical to the other tab and located on opposite sides of one end of the bump bottom brace 304a with respect to one another.

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FIG. 6 is a perspective view of bump top brace 302a, which is also formed from an integral, continuous piece 600 of tubular metal. Continuous piece 600 is drilled, lasered, or otherwise cut to define tab aperture 602 (including the indentation denoted at 604), a pair of tabs 606, and area 608. This may be accomplished through the use of a tube laser, cutting drill, or plasma torch. Each tab 606 is identical to the other tab and located on opposite sides of one end of the bump top brace 302a.

FIGS. 7 and 8 are perspective views of bump angle braces 306a and 306b, respectively, which are formed from respective continuous pieces 700 and 800 of sheet metal. Bump angle braces 306a and 306b are mirror images of one another. Accordingly, the following discussion is directed to bump angle brace 306a, although it should be understood to apply to bump angle brace 306b as well. Continuous piece 700 is drilled, lasered, or otherwise cut to define apertures 702, area 704, and indentations 706. Continuous piece 700 of sheet metal is folded along fold line 708 in order to form bump angle brace 302a.

FIGS. 9 and 10 are perspective views of bumpout weldments 200a and 200b, respectively, which are mirror images of one another. Accordingly, the following discussion is directed to bumpout weldment 200a, although it should be understood to apply to bumpout weldment 200b. Referring to FIGS. 3, 4, 5, 6, 7, and 9, bumpout weldment 200b is formed by bending tab 414 outward (in the direction opposite of aperture 410). This provides a sufficient amount of clearance so that area 608 may be inserted into aperture 406. Pressure is then applied to bump up component 300a and bump top brace 302a so that the bottom edge of the area defining aperture 406 is received into area 604. Pressure is then applied to bump up component 300a and bump top brace 302a in order to lock the bump top brace into place with respect to component 300a. Pressure is also applied to tab 414 in order to push the tab back into contact with bump top brace 302a.

Tabs 606 of bump top brace 302a and tabs 502 of bump bottom brace 304a are inserted into corresponding apertures 706 of bump angle brace 306a. The opposite end of bump bottom brace 304a is inserted into aperture 404. The areas of components 300, 302, 304, and 306 that come into contact with one another are welded together for additional stability. It should be understood that the internal area defined by bump up component 300a receives respective portions of bump top brace 302a and of bump bottom brace 304a. Accordingly, the welds where these components come into contact with one another are not the only structural support holding bumpout weldments 300 together. Rather, the edges of bump up component 300 defining apertures 404 and 406 rest on the surfaces of bump bottom brace 304 and bump top brace 306, respectively, which have been inserted fully into component 300.

FIG. 11 is a bottom planar view of portion 202a of top rail 202 (FIG. 2), which is formed from a continuous piece 1100 of circular, tubular metal. Continuous piece 1100 is drilled, lasered, or otherwise cut to define tab apertures 1104. This may be accomplished through the use of a tube laser, cutting drill, or plasma torch. Continuous piece 1100 of circular, tubular metal is then bent at approximately a 45° angle at the locations denoted by bend lines 1102 in order to form portion 202a of upper rail 202 (FIG. 2). FIGS. 12 and 13 are side elevation and top planar views, respectively, of portion 202a prior to being bent at bend lines 1102 (FIG. 11). It should be understood that bottom rail 204 is formed in a similar manner to that described above with respect to top rail 202.

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Referring also to FIGS. 2 and 3, cage 106 is formed by inserting vertical support bars 206 into the apertures defined by upper rail 202 and lower rail 204, such as apertures 1104. Opposite side ends of sign plate 210 may be inserted into a vertical aperture defined by two of the vertical support bars 206 as illustrated in FIG. 3. Vertical support bars 206 are described in more detail below. A label 211 having an adhesive backing may be affixed to sign plate 210. It should be understood that the apertures defined by top rail 202 and bottom rail 204 are configured to receive a portion of each relevant vertical support bar 206. The connections between rails 202 and 204 and vertical support bars are then welded. It should be appreciated that the strength of the connection between these components is not based solely on a weld.

Once portions a and b of cage 106 have been formed in the manner described above, one end of rail portions 202a and 204a are welded to cage splice plate 208a. One end of rail portions 202b and 204b are likewise welded to cage splice plate 208b. Cage splice plates 208a and 208b are then welded together. The other end of rail portions 202a and 204a are inserted into bumpout weldment 200a. Specifically, the end of upper rail portion 202a is inserted into aperture 410 of bump up component 300a (FIGS. 4 and 9). The end of lower rail portion 204a is inserted into aperture 408 of bump up component 300a (FIGS. 4 and 9). The connections between the rails 202a and 204a and bump up component 300a are then welded. Upper rail portion 202b and lower rail portion 204b are similarly connected and welded to bumpout weldment 300b.

FIG. 14 illustrates the use of fall restraint equipment to unload material from a tractor-trailer 1402. In this embodiment, the fall restraint equipment comprises a mobile access unit 1400 that includes a base portion 1404 and a ladder portion 1406. A cage 1408 is attached to the end of ladder portion 1406. Tractor-trailer 1402 comprises a tractor portion 1410 and a trailer portion 1412. Access points 1414 are located on the top surface of trailer portion 1412 similar to that described above with respect to railcar 114 of FIG. 1.

In operation, mobile access unit 1400 is positioned so that it is located adjacent an access point 1414 of trailer 1412. Cage 1408 is positioned to encircle the access point. A user climbs ladder portion 1406 in order to gain access to access point 1414.

FIG. 15 is a perspective view of cage 1408 comprising an upper rail 3002, a first mid rail 3004, a second mid rail 3006, and a bottom rail 3008. Rails 3002, 3004, 3006, and 3008 are interconnected by vertical support bars 3010 in a manner similar to that described above with reference to FIGS. 2 and 3. Likewise, the end of rails 3002, 3004, 3006, and 3008 are connected to bumpout weldments 3000.

FIG. 16 is a side elevation view of vertical support bar 3010, but may also be used as vertical support bar 206 (FIG. 2). Vertical support bar 3010 is formed from a continuous piece of circular, tubular metal. The continuous piece is drilled, lasered, or otherwise cut to cut the bar to size and to define the indentations on both ends of the bar. This may be accomplished through the use of a tube laser, cutting drill, or plasma torch.

FIGS. 17, 18, and 19 are bottom planar, side elevation, and top planar views, respectively, of first mid rail 3004, which is formed from a continuous piece 3200 of circular, tubular metal. Continuous piece 3200 is drilled, lasered, or otherwise cut to cut the bar to define apertures 3206 and 3208. This may be accomplished through the use of a tube laser, cutting drill, or plasma torch. Continuous piece 3200 of circular, tubular metal is then bent at approximately 45°

angles at bend lines commonly denoted at **3204** in FIG. 17 in order to form first mid rail **3004**. Referring again to FIG. 15, upper rail **3002**, second mid rail **3006**, and bottom rail **3008** are formed in a similar manner to that described above with respect to FIGS. 17, 18, and 19, and with respect to FIGS. 2, 3, 11, 12, and 13. It should be understood, however, that the location of apertures **3206** and/or **3208** for each rail may vary in order to allow vertical support bars to be interspersed as illustrated in FIG. 15. Thus, it should be further understood that a surface of one rail defines apertures that correspond to apertures defined by the surface of another rail that faces the first rail to allow a vertical support bar to connect the two.

FIG. 20 is a perspective view of bumpout weldment **3000** formed in a similar manner to that described above with respect to FIG. 9 except incorporating a bump up component **3500**. Otherwise, weldment **3000** is similar in construction, operation, and use as that of weldment **200**.

FIG. 21 is a perspective view of bump up component **3500** comprising a continuous piece of tubular metal. The continuous piece is drilled, lasered, or otherwise cut to cut the bar to define apertures **3600** and **3602** and a tab **3604** in a manner similar to that described above with respect to FIG. 4. It should be understood, however, that component **3500** comprises four apertures **3600** in order to receive each of the rails described above.

It should be understood that the above description discloses a cage for fall restraint equipment that has increased stability at the locations where its components connect and is more efficient to manufacture.

FIG. 22 illustrates mobile access unit **1400** connected to cage **1408**, both of FIG. 14, but removed from tractor-trailer **1402** (FIG. 14). FIG. 23 is an exploded view of mobile access unit **1400** and cage **1408**. The construction and operation of cage **1408** are described above and are, therefore, not described in more detail below.

Referring to FIGS. 22 and 23, mobile access unit **1400** comprises base portion **1404** connected to and supporting ladder assembly **1406**. Base portion **1404** comprises a platform **1500**, a chariot portion **1502**, a plurality of wheels **1504**, an h-frame **1506**, a pair of jack stands **1508**, a pair of ladder adapters **1510**, a handle **1512**, and a gooseneck weldment **1514**.

FIG. 24 is a perspective view of a top surface of platform **1500**. Platform **1500** comprises a side rail **1800** and two support surfaces **2400**, both of which are described in more detail below. Support surfaces **2400** are preferably formed from continuous pieces of sheet metal that have been butterflyed and/or lasered and stamped to result in surfaces **2400a** and **2400b**. Support surfaces **2400** are also cut in order to define apertures **2401** configured to receive ladder adapters, as described in more detail below. FIG. 25 is a perspective view of the underside of platform **1500** exhibiting a support structure **2500**. Support surfaces **2400** have been removed from FIG. 25 for purposes of explanation.

Referring to FIG. 25, support structure **2500** comprises side rail **1800**, a pair of crossbeams **1804** and **1806**, a plurality of crossbeam supports **1808**, **1810**, **1812**, and **1814**, and adapter supports **1816**. Side rail **1800** is a continuous piece of tubular metal that has been notched and folded at 90° in three places to form a rectangular support, as illustrated, in a manner similar to that described above with respect to top rail **202** (FIGS. 3, 11, and 12). Side rail **1800** is also lasered or otherwise cut to define apertures for receiving the ends of crossbeams **1804** and **1806** and crossbeam supports **1808**, **1810**, **1812**, and **1814** that connect to the side rail. Side rail **1800** is also lasered or cut to define

other apertures configured to receive bolts, rivets, or other suitable fasteners in order to connect to other components of base portion **1404** (FIG. 23), as described below. For simplicity, apertures defined near the corners of side rail **1800** are denoted by reference numerals **1820**, while apertures defined near the middle of each section of the side rail are denoted by reference numerals **1822**. The crossbeams are lasered or otherwise cut to define apertures for receiving the ends of the crossbeam supports that connect to the crossbeams. Likewise, the crossbeam supports are lasered or otherwise cut to define apertures for receiving the ends of adapter supports **1816**. Preferably, the crossbeams, crossbeam supports, and adapter supports are each constructed from a singular piece of tubular metal.

Each end of one adapter support **1816** is inserted into crossbeam supports **1808** and **1810**, while each end of the other adapter support is inserted into crossbeam supports **1812** and **1814**. One end of each of crossbeam supports **1808** and **1810** is inserted into portion **1800d** of the side rail, while the other end of each crossbeam support is inserted into crossbeam **1804**. Likewise, one end of each of crossbeam supports **1812** and **1814** is inserted into portion **1800c** of the side rail, while the other end of each crossbeam support is inserted into crossbeam **1806**. Side rail **1800** is then folded at the corner between portion **1800b** and **1800c** and the corner between portion **1800b** and **1800d** so that one end of each of crossbeams **1804** and **1806** is inserted into portion **1800b** of the side rail. Side rail is folded at the corner between portions **1800a** and **1800d** so that the other end of each of crossbeams **1804** and **1806** are inserted into the apertures defined in portion **1800a** of the side rail and so that the end of portions **1800a** and **1800c** form a corner. The connections made between two components may then be welded for additional strength and support, such as the connections made by the crossbeams and the crossbeam supports. Support surfaces **2400** are fastened to support structure **2500** by any suitable method, such as welding, bolting, riveting, or a combination thereof.

FIG. 26 is a perspective view of chariot portion **1502** of mobile access unit **1400** (FIG. 22) comprising a top rail **1900**, a midrail **1902**, a pair of midbeams **1904**, a toeboard **1906**, and brackets **1908** and **1910**. Top rail **1900** and midrail **1902** are formed in a manner similar to that described above with respect to top rail **202** (FIGS. 3, 11, and 12). That is, rails **1900** and **1902** are formed from respective continuous pieces of circular, tubular metal, lasered or otherwise cut to define apertures to receive ends of other components, and curved at 45° angles at certain locations. For instance, top rail **1900** is lasered or otherwise cut to define apertures configured to receive both ends of midrail **1902** at opposite sides of the top rail denoted at points **1914** and **1916** and to define an aperture configured to receive an end of midbeam **1904b** denoted at point **1918**. Top rail **1900** is curved at a 45° at the locations denoted by numerals **1920**. Midrail **1902** is lasered or otherwise cut to define apertures configured to receive midbeams **1904a** and **1904b** on opposite sides of the midrail as denoted at points **1922** and **1924**, respectively. Midrail **1902** is curved at a 45° at the locations denoted by numerals **1926**.

The portions of toeboard **1906** are formed from continuous pieces of tubular metal. In one embodiment, the ends of midbeam **1904a** and top rail **1900** are lasered or otherwise cut to define areas to receive the portions of toeboard **1906**. The portions of toeboard **1906** may also be connected to ends of midbeam **1904a** and top rail **1900** by other suitable fastening methods, such as welding. Likewise, brackets

1908 and **1910** are fastened to toeboard **1906** by any suitable method, including welding, bolting, and/or riveting.

FIGS. **27** and **28** are perspective views of ladder adapters **1510** of base portion **1404** (FIGS. **22** and **23**) in accordance with one embodiment of the present invention. Ladder adapters **1510** comprise a tubular portion **2800**, a flat portion **2802**, and a lip portion **2804**. Tubular portion **2800** is formed from a continuous piece of tubular metal that has been lasered or otherwise cut to define a pair of opposing apertures **2806**. Apertures **2806** of ladder adapters **1510** are configured to align with apertures **1824** defined by crossbeams **1804** and **1806** and ladder adapters **1816** (all of FIG. **25**). Lip portion is lasered or otherwise cut to define apertures **2808**, which are configured to align with apertures of ladder portion **1406** (FIGS. **22** and **23**), as described in more detail below.

Referring to FIGS. **29a** and **29b**, chariot portion **1502** is connected to platform **1500** by bolts or other suitable fasteners connecting brackets **1908** to side rail **1800**. An additional pair of brackets **2900** configured to connect to jack stands **1508** (FIGS. **22** and **23**), as described below, are bolted or otherwise connected to platform **1500**. Ladder adapters **1510** are bolted to respective crossbeams **1804** and **1806** and to adapter supports **1816**.

FIG. **30** is a perspective view of an h-frame **1506** comprising a bottom support **2300**, a pair of uprights **2302** and **2304**, a midbeam **2306**, and a top support **2308**. A pulley system **2310** comprising a pulley **2312**, a wench **2314**, a crank **2316**, and a cable **2318** is attached to top support **2308** and midbeam **2306**. That is, pulley **2312** is connected to top support **2308**, while wench **2314** and crank **2316** are connected to midbeam **2306**. The operation and use of h-frame **1506** including pulley system **2310** is described in more detail below. Bottom support **2300** is cut to define a set of apertures denoted at **2320** that are used to connect h-frame **1506** to platform **1500** as described in more detail below. Each of uprights **2302** and **2304** is lasered or otherwise cut to define a set of apertures **2322** configured to align with apertures defined by uprights **2414** of ladder portion **1406** (described below with respect to FIG. **32**) in order to connect h-frame **1506** to the ladder portion. H-frame **1506** may comprise additional components as desired, such as a sign placard **2324** to which a label or other information may be adhered.

FIG. **31** is a perspective view of gooseneck weldment **1514**, which is cut to define two sets of apertures **3100** and **3102** that allow the weldment to be connected to handle **1512** (FIG. **23**) and to bracket **1910** (FIG. **26**) of chariot portion **1502**, as described in more detail below.

Most components of base portion **1404** are connected to platform **1500**. Referring to FIGS. **23** through **31**, for instance, brackets **1908** of chariot portion **1502** are bolted or otherwise connected, such as by rivets, to respective portions of side rail **1800** of platform **1500** via two sets of respective middle apertures **1822**. A portion of handle **1512** is connected to front wheel **1504a**, while another portion of the handle is connected to gooseneck weldment **1514** via apertures **3102**. The gooseneck weldment is then connected to bracket **1910** of chariot portion **1502** via apertures **3100**. Ladder adapters **1510** are bolted or otherwise connect, such as by rivets, to respective portions of crossbeams **1806** and **1804** and adapter supports **1816**. Wheels **1504b** are connected to platform **1500**, as are jack stands **1508**. H-frame **1506** is connected to platform **1500** by aligning apertures **2320** of the h-frame with a set of middle apertures **1822** of the platform and supplying fasteners, such as bolts or rivets, through the aligned apertures.

FIG. **32** is a perspective view of ladder portion **1406** comprising a fixed portion **2402** and a moveable portion **2404**. Fixed portion **2402** comprises a pair of uprights **2406** and a plurality of steps **2408**. Moveable portion **2404** comprises a pair of uprights **2414**, a pair of channeled supports **2416**, a platform **2418**, a plurality of steps **2417**, and may include other components, such as a pair of handrail systems **2420**.

Each of uprights **2406** is formed from a continuous piece of metal lasered or otherwise cut to define apertures to receive an end portion of each of steps **2408**, similar in the manner side panel **1800** is lasered or otherwise cut to receive an end portion of each of crossbeams **1804** and **1806** as described above with respect to FIG. **25**. Similarly, each of steps **2408** is formed from a continuous piece of tubular metal that is lasered or otherwise cut and then stamped to form the resulting step.

Each of uprights **2406** are also lasered or otherwise cut to define areas to receive a plurality of brackets **2410**, **2411**, and **2412**. Brackets **2410** are configured to receive portions of moveable portion **2404** that allow the moveable portion to move up and down with respect to fixed portion **2402**. Brackets **2411** are configured to connect to h-frame **1506** (FIG. **30**), as described in more detail below. Brackets **2412** are lasered or otherwise cut to define apertures that align with apertures **2808** of ladder adapters **1510** as described above with respect to FIGS. **27** and **28**.

Each of uprights **2414** is formed from a continuous piece of metal lasered or otherwise cut to define areas configured to receive portions of channel supports **2416** and handrail systems **2420** in a manner similar to that described above with respect to bump up component **300** of FIG. **10**. Uprights **2414** are also lasered or otherwise cut to define a plurality of apertures denoted at **2422** that are configured to align with apertures defined by angle braces **306** of bumpout weldments **200** described above with respect to FIG. **10** in order to connect ladder portion **1406** to cage **1408** (FIG. **22**).

Each of channeled supports **2416** is formed from a continuous piece of channeled tubular metal, which is folded in a manner similar to that described above with respect to top rail **202** of FIG. **11**. Platform **2418** is lasered and/or butterflyed from a flat, continuous piece of sheet metal and stamped to form the resulting platform. It should be understood that channeled uprights **2416**, brackets **2410** and handrail systems **2420** are configured to work together to enable moveable portion **2404** to move up and down with respect to fixed portion **2402** of ladder portion **1406**. It should be understood, however, that movable portion **2404** may be bolted or otherwise fixed into place once it is configured at the desired height as described in more detail below. Steps **2417** are formed and connected to channel supports **2416** in ways similar to those described above with respect to steps **2408** and uprights **2406**.

Referring to FIGS. **22**, **23**, **27**, **28**, **30**, and **32**, mobile access unit **1400** is formed by connecting ladder portion **1406** to base portion **1404**. That is, brackets **2412** are fastened by one or more bolts or other suitable fasteners, such as rivets, to ladder adapters **1510** via apertures **2808** and those defined by brackets **2412**. Brackets **2411** are fastened by a bolt or other suitable fastener to h-frame **1506** via apertures **2322** and those defined by brackets **2411**. Additionally, the loose end of cable **2318** is connected to a portion of one of steps **2417**.

Referring to FIGS. **14**, **22**, **23**, and **30**, cage **1408** and moveable portion **2404** may be raised to a desired height by using pulley system **2310**. That is, rotation of crank **2316** causes wench **2314** to retract cable **2318** via pulley **2312**,

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thereby asserting a pulling force on the step of steps **2417** to which the loose end of the cable is attached. Once cage **1408** and moveable portion **2404** reach a desired height, the moveable portion may be fixed into place by bolting or otherwise fastening it to fixed portion **2402**. Mobile access unit **1400** may then be wheeled to a desired position using handle **1512** and wheels **1504**. Once positioned as desired, jack stands **1508** may be used to fix mobile access unit **1400** in place. A user may then access a storage container such as via access point **1414** of tractor-trailer **1402** by climbing ladder portion **1406** of mobile access unit **1400**.

It should be understood from the above description that the components of mobile access unit **1400** described above are modular and may be relocated with respect to platform **1500** and/or ladder portion **1406**. Referring to FIGS. **23** and **24**, for instance, chariot portion **1502**, gooseneck weldment **1514**, wheels **1504**, and jack stands **1508** may be disconnected from platform **1500** and relocated at a position on the platform as desired using apertures **1820** and **1822**. For example, chariot portion **1502**, wheels **1504b**, and jack stands **1508** may be disconnected from platform **1500**, rotated about the platform in a clockwise manner, and reconnected to the platform at the relevant apertures. As a result, the direction of movement of mobile access unit **1400** may be changed by 90° with respect to ladder portion **1406**.

FIG. **33** is a perspective view of a pair of ladder adapters **2600** that may be used to replace ladder adapters **1510** (FIGS. **22**, **23**, **27**, **28**, **29a**) in order to increase the height of ladder portion **1406** in accordance with another embodiment of the present invention. Each of ladder adapters **2600** is comprised of tubular portions **2601** and **2602** and flat portion **2604**. A lip portion **2608** similar to lip portion **2804** (FIGS. **27** and **28**) is attached to each of ladder adapters **2600**. Lip portions **2608** are cut to define a plurality of apertures **2610** similar to apertures **2808** (FIGS. **27** and **28**).

Each of tubular portions **2601** are formed from a continuous piece of tubular metal and lasered or otherwise cut to define areas to receive respective tubular portions **2602** in a manner similar to that described above with respect to bump up component **300** and bump top braces **302** of FIG. **9**, respectively. Similarly, each of tubular portions **2602** are formed from lasered or otherwise cutting a continuous piece of tubular metal. Each of tubular portions **2601** are lasered to define apertures **2606**, which are similar to apertures **2806** of ladder adapters **1510** (FIGS. **27** and **28**). Additionally, each of tubular portions **2601** and **2602** are lasered or otherwise cut to define sets of apertures **2612** configured to receive a pair of steps. Referring additionally to FIG. **34**, for instance, a pair of steps **2702** is connected between ladder adapters **2600** in the presently-described embodiment. That is, ends of steps **2702** are inserted into apertures **2612**. Steps **2702** are formed by lasered and/or butterflying and stamping a continuous piece of tubular metal in a manner similar to that described above with respect to steps **2408** and **2417** (FIG. **32**).

FIG. **35** illustrates lower portion **1402** of mobile access unit **1400** (FIG. **14**) where ladder adapters **2600** have replaced ladder adapters **1510** (FIGS. **23** and **29a**). That is, ladder adapters **2600** are connected to platform **1500** in a manner similar to that described above with regard to the connection between ladder adapters **1510** and platform **1500** (FIGS. **25**, **29a**, and **29b**). Ladder portion **1406** (FIG. **32**) is connected to ladder adapters **2600** in a manner similar to that described above with respect to the connection between ladder adapters **1510** and ladder portion **1406** (FIGS. **22** and **23**).

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It should be understood that, because ladder adapters **2600** extend ladder portion **1406** to a greater height, an h-frame that is also greater in height a corresponding amount must be used. FIG. **36**, for instance, illustrates an h-frame **2900** similar in construction and operation to h-frame **1506** (FIG. **30**). However, uprights **2902** and **2904** are longer in length than uprights **2302** and **2304** (FIG. **30**), respectively, in order to coincide with the greater height provided by ladder adapters **2600**.

It should be understood that an embodiment utilizing ladder adapters **2600** provides a mobile access unit that extends to a height greater than that a mobile access unit utilizing ladder adapters **1510**. The greater height is approximately equal to the difference in height between ladder adapters **1510** and ladder adapters **2600**, or approximately two feet. It should also be understood that because ladder adapters **1510** and ladder adapters **2600** are exchangeable, the user of mobile access unit **1400** may configure the unit to the desired height for a task and may change it for another task by swapping out the ladder adapters.

While one or more preferred embodiments of the invention have been described above, it should be understood that any and all equivalent realizations of the present invention are included within the scope and spirit thereof. The embodiments depicted are presented by way of example only and are not intended as limitations upon the present invention. Thus, it should be understood by those of ordinary skill in this art that the present invention is not limited to these embodiments since modifications can be made. Therefore, it is contemplated that any and all such embodiments are included in the present invention as may fall within the scope and spirit thereof.

What is claimed is:

1. A mobile access unit comprising:

a base portion having a rectangular platform with connection features on four sides of the rectangular platform, said rectangular platform having a side rail forming four substantially vertical side surfaces corresponding to the four sides thereof, each of said connection features having a set of apertures extending through said vertical side surfaces for receiving respective fasteners;

a ladder assembly having a ladder mounted to said base portion in a slant with respect to said base portion; and a pair of wheel assemblies non-rotatable, with respect to the base portion while connected, about a vertical axis, said wheel assemblies being removably connected to said base portion via said connection features on a first pair of opposite sides of the four sides of the rectangular platform such that said base portion can roll in a first direction of orientation of said ladder, and removably connectable after removal of said wheel assemblies from said first pair of opposite sides of the four sides of the rectangular platform to a second pair of opposite sides of the four sides of the rectangular platform such that said base portion can roll in a second direction perpendicular to said first direction.

2. The mobile access unit as set forth in claim 1, wherein said rectangular platform comprises at least one support surface spanning an area inside a perimeter of said side rail.

3. The mobile access unit as set forth in claim 1, wherein each said set of apertures comprises at least four apertures.

4. The mobile access unit as set forth in claim 1, wherein each of said side surfaces comprises first and second sets of apertures located adjacent respective corners of said side rail.

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5. The mobile access unit as set forth in claim 4, further comprising a third set of apertures located at a middle portion of each said side surface.

6. The mobile access unit as set forth in claim 1, wherein said connection features are located near respective corners of said rectangular platform such that wheels of said pair of wheel assemblies are located proximate said respective corners at a first end of said rectangular platform.

7. The mobile access unit as set forth in claim 6, further comprising a third wheel assembly removably connectable to said rectangular platform at a second end thereof.

8. The mobile access unit as set forth in claim 7, wherein said third wheel assembly comprises a pivotal wheel.

9. The mobile access unit as set forth in claim 8, wherein said third wheel assembly is connected to an elongate handle.

10. The mobile access unit as set forth in claim 7, further comprising a chariot portion removably attached at said second end of said platform, said chariot portion comprising a rail structure that extends only partially around said platform.

11. The mobile access unit as set forth in claim 1, wherein said ladder assembly has a fixed portion and an extensible movable portion.

12. The mobile access unit as set forth in claim 11, further comprising a crank arrangement for moving said extensible movable portion of said ladder assembly.

13. The mobile access unit as set forth in claim 1, further comprising a cage mounted to a distal end of said ladder assembly.

14. The mobile access unit as set forth in claim 1, further comprising at least one jack stand connected to said platform, said at least one jack stand being operative to prevent rolling movement of said base portion when said base portion is positioned at a selected location.

15. The mobile access unit as set forth in claim 1, further comprising a ladder adapter arrangement attached to said platform, said ladder adapter arrangement including a pair of ladder adapters and at least one step extending therebetween at a location above a surface of said platform.

16. A mobile access unit comprising:

a base portion having a rectangular platform having a side rail and at least one support surface spanning an area inside a perimeter of said side rail;

said platform having connection features located adjacent respective corners of said rectangular platform, wherein each of said connection features includes a set of apertures extending through said side rail for receiving respective fasteners in a substantially horizontal orientation;

a ladder assembly mounted to said base portion in a slant with respect to said base portion; and

a pair of wheel assemblies non-rotatable, with respect to the base portion when connected, about a vertical axis, said wheel assemblies being removably connected to said base portion via a first selected pair of said

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connection features so that wheels of said wheel assemblies will be located on a first pair of opposite sides of said base portion,

said wheel assemblies being removably connectable via a second selected pair of said connection features after said wheel assemblies are removed from said first pair of opposite sides of said base portion so that said wheel assemblies will be located on a second pair of opposite sides of said base portion,

such that said wheels of said pair of wheel assemblies will be located proximate said respective corners at a first end of said rectangular platform and said base portion can roll in a first direction of orientation of said ladder or a second direction perpendicular to said first direction.

17. The mobile access unit as set forth in claim 16, wherein both of said connection features of said first selected pair of connection features and both of said connection features of said second selected pair of connection features are different from each other.

18. The mobile access unit as set forth in claim 16, further comprising a third wheel assembly removably connectable to a second end of said rectangular platform.

19. The mobile access unit as set forth in claim 18, wherein said third wheel assembly comprises a pivotal wheel.

20. The mobile access unit as set forth in claim 19, wherein said third wheel assembly is connected to an elongate handle.

21. The mobile access unit as set forth in claim 18, further comprising a chariot portion removably attached at said second end of said platform, said chariot portion comprising a rail structure that extends only partially around said platform.

22. The mobile access unit as set forth in claim 16, wherein each said set of apertures comprises at least four apertures.

23. The mobile access unit as set forth in claim 16, wherein each side of said side rail comprises a first said set of apertures and a second said set of apertures located adjacent respective ends of said side of said side rail.

24. The mobile access unit as set forth in claim 23, further comprising a third set of apertures located near a middle of each said side of said side rail.

25. The mobile access unit as set forth in claim 16, wherein said ladder assembly has a fixed portion and an extensible movable portion.

26. The mobile access unit as set forth in claim 25, further comprising a cage mounted to a distal end of said ladder assembly.

27. The mobile access unit as set forth in claim 16, further comprising at least one jack stand connected to said platform, said at least one jack stand being operative to prevent rolling movement of said base portion when said base portion is positioned at a selected location.

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